

# Alternative technologies in heating and refrigeration

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CAPACITY BUILDING ON INNOVATIVE APPLICATIONS OF ENERGY-EFFICIENT CLIMATE-FRIENDLY COOLING AND HEATING TECHNOLOGIES  
IN UKRAINE

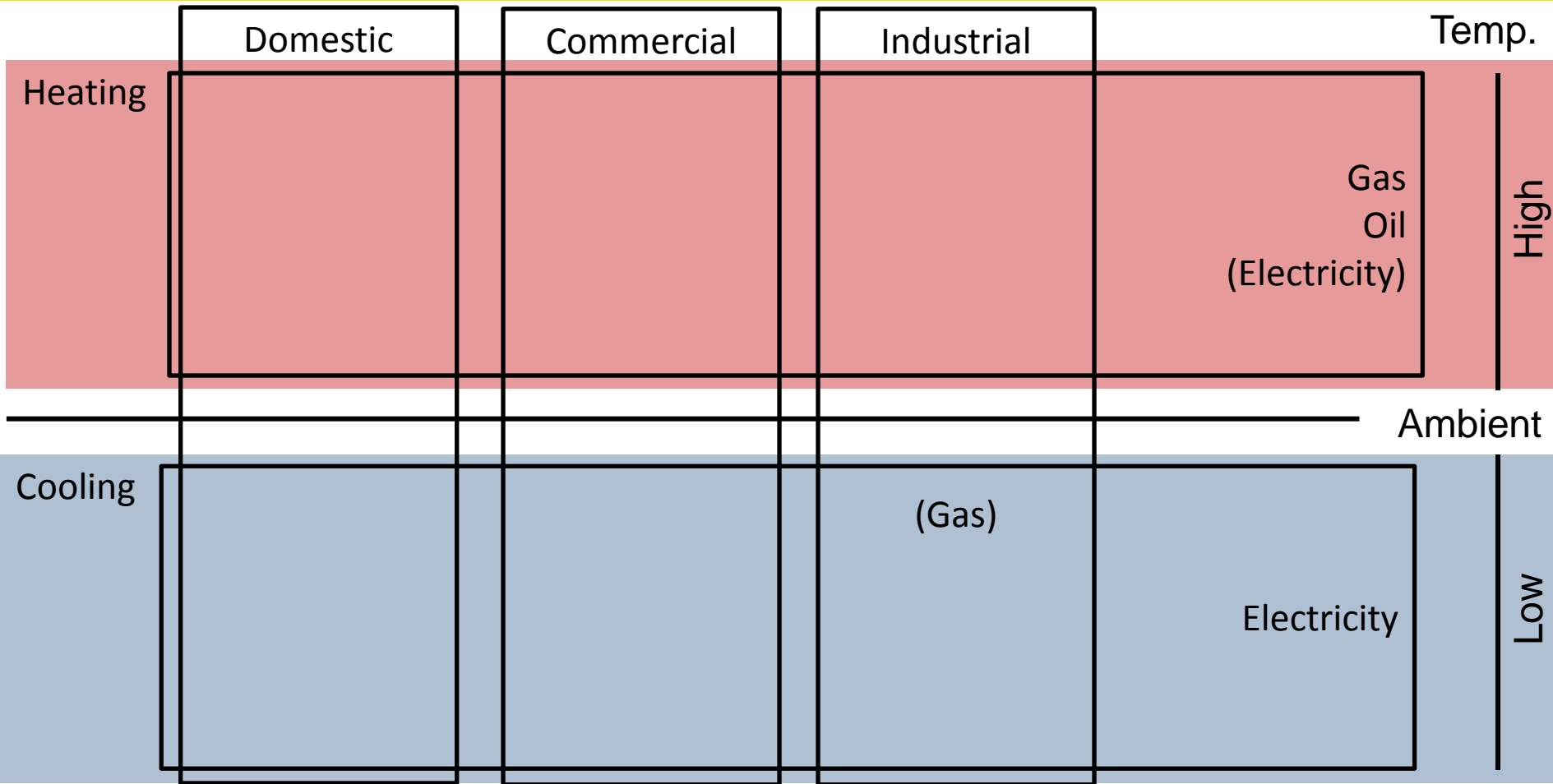
**Workshop in Kyiv, Dnipro, Odessa**

**3.-6. September 2019**

# Alternative Technologies Heating and Refrigeration

- A sector and vector view: Heating and Cooling
- The role of renewable energy
- Heating: Heat Pumps and Boilers
- RAC HP: Green working fluids
- Refrigeration: Green cooling technologies
- Summary and outlook

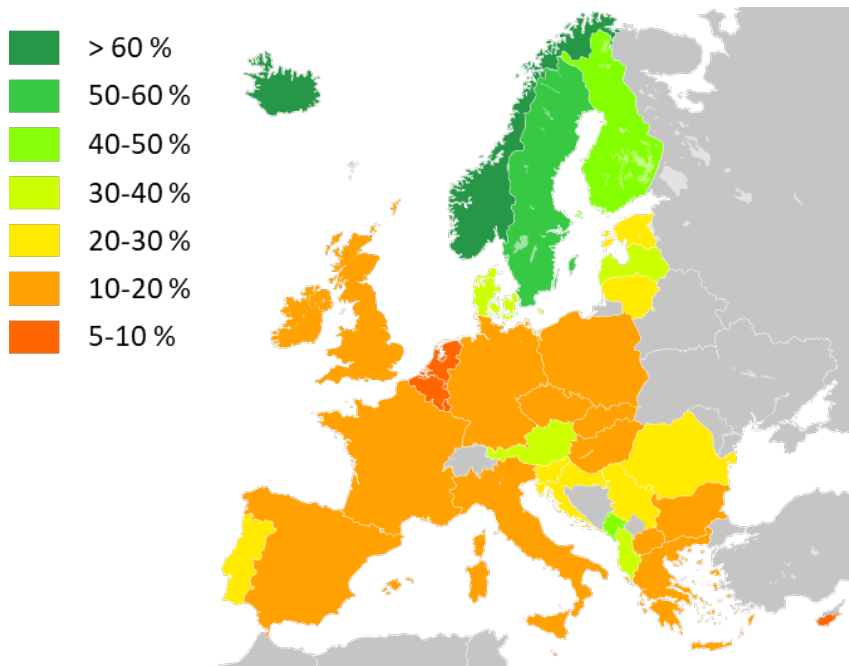
## Heating and Cooling



# Alternative Technologies Heating and Refrigeration

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## Use of renewable energy

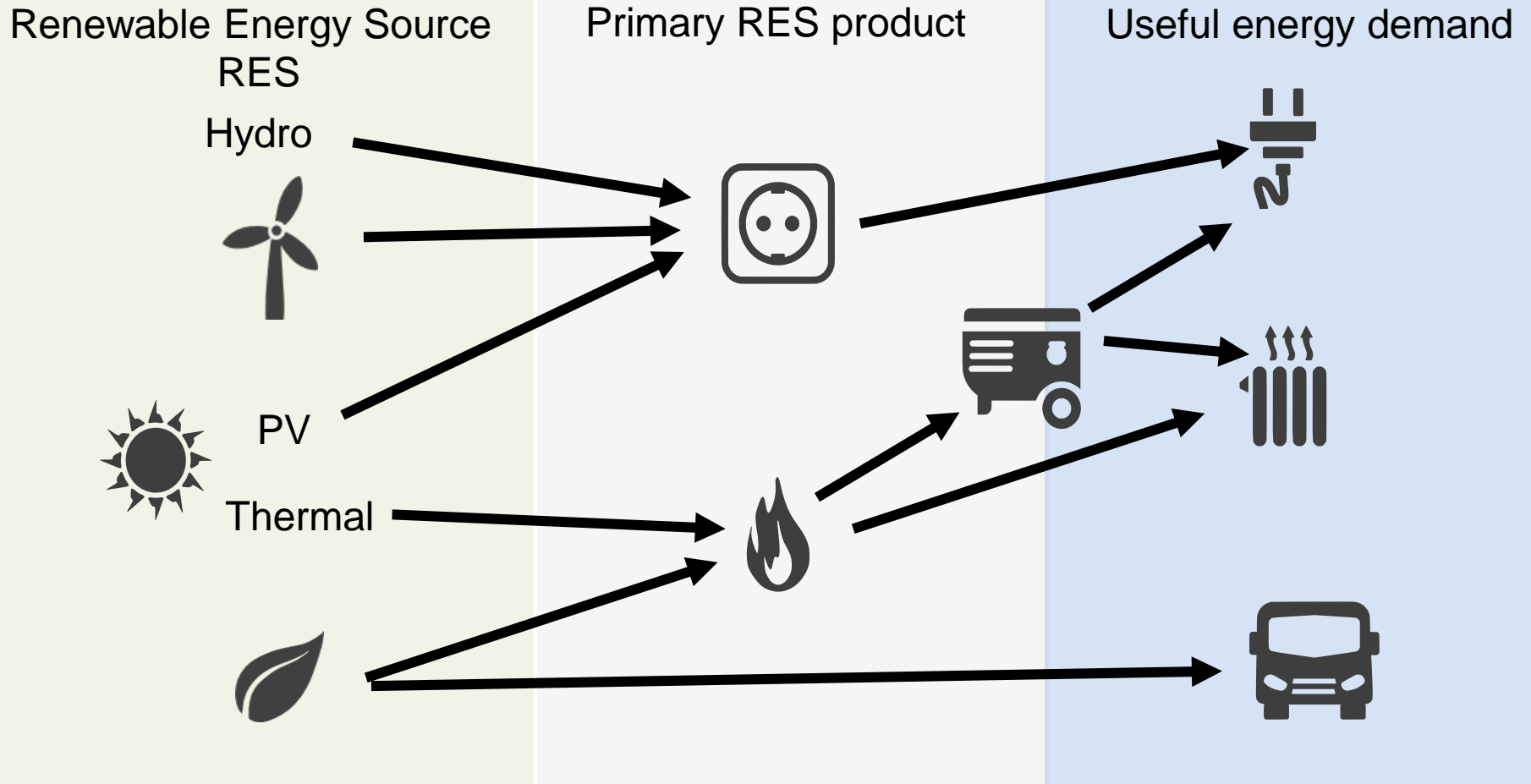


Source: By Edroeh - Location European nation states.svg; Ssolbergjdata source: Share of renewable energy in gross final energy consumption, Eurostat, CC BY-SA 4.0, <https://commons.wikimedia.org/w/index.php?curid=79119369>

### Renewable issues

- Installed capacity vs. use (consumption)
- Power vs. work (kW vs kWh)
- Work vs. energy (time, location)
- Demand vs. production
- Primary vs. useful energy
- ...

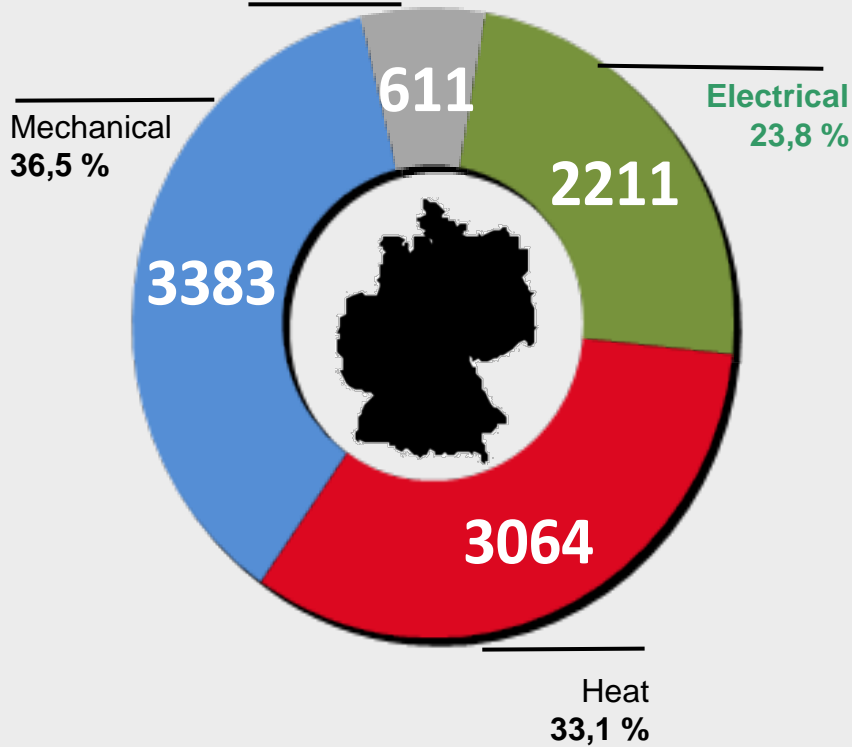
## Renewable issue: setting the scene for mechanical RAC & HP



# Primary and – useful energy

**Primary energy**

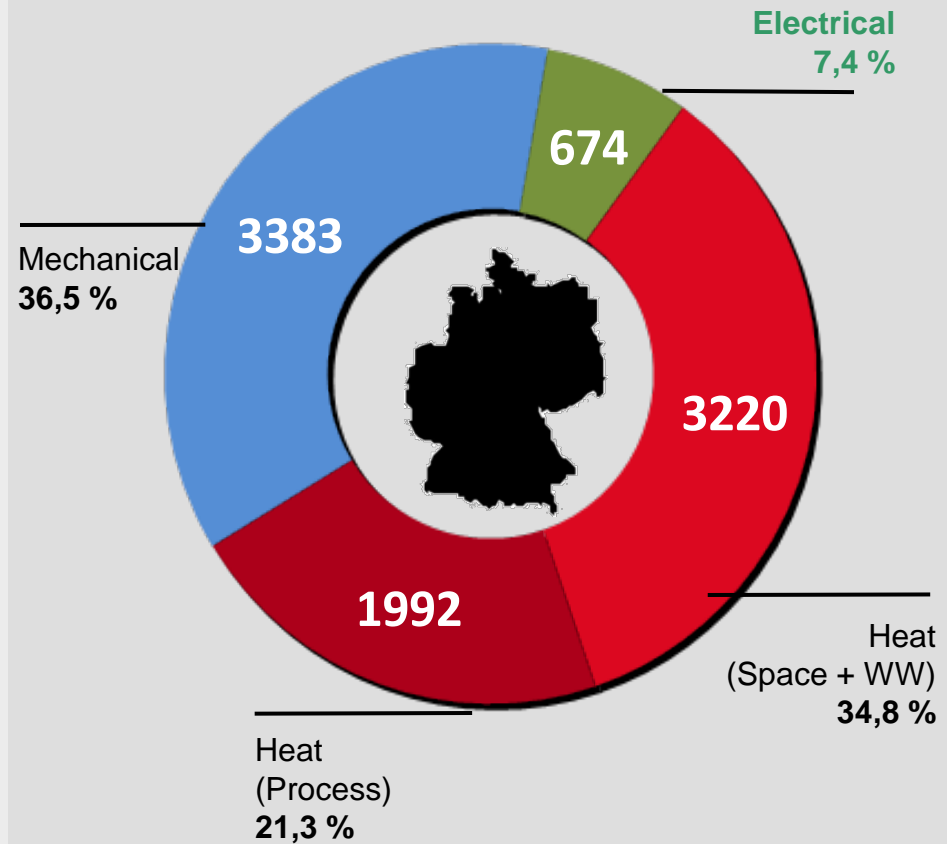
Rest  
6,6 %



**Energy consumption DE 2013**

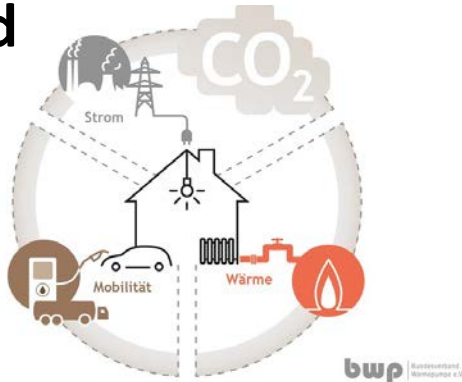
9.269 PJ (Peta-Joule) = 2.575 TWh

**Use of energy**



## Coupling the (v)sectors

### Old world



- Separate (central) production and (decentral) consumption
- Separate sectors and vectors:
  - Electrical, thermal, mechanical
  - Domestic, traffic, commercial, industrial

### New world



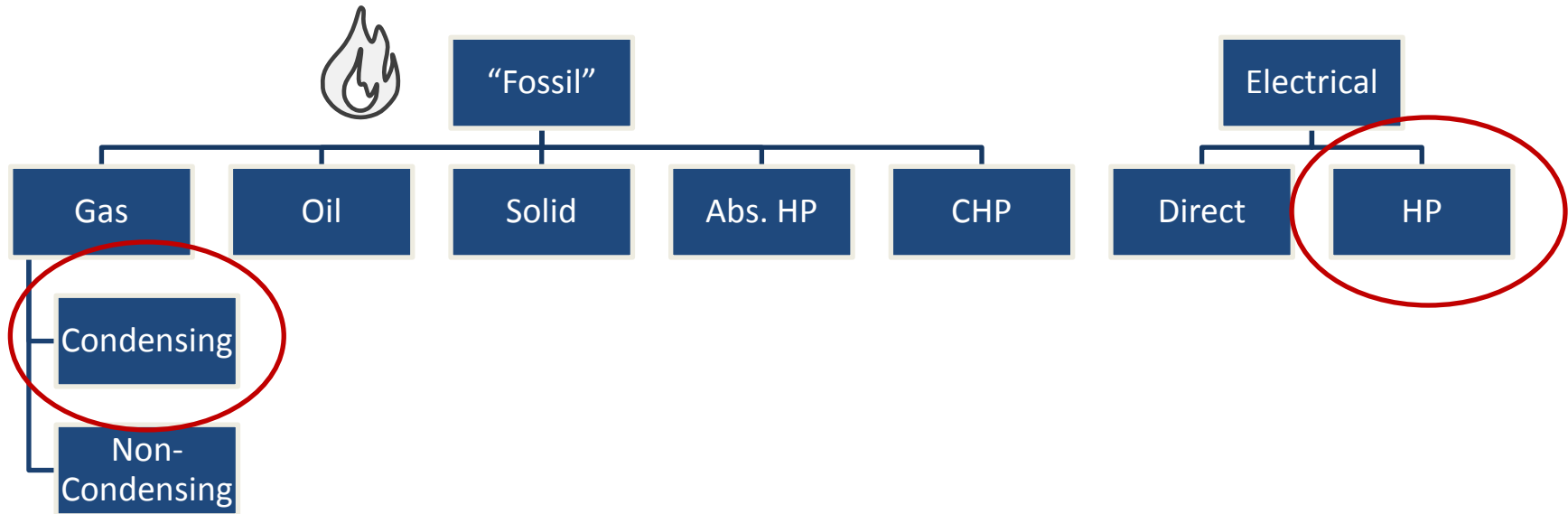
- Combined decentral production/consumption: Prosumer
- Sector and vector coupling
- Smart Grids
- Need for storage, transformation and distribution

Source: bwp Bundesverband Wärmepumpe e.V

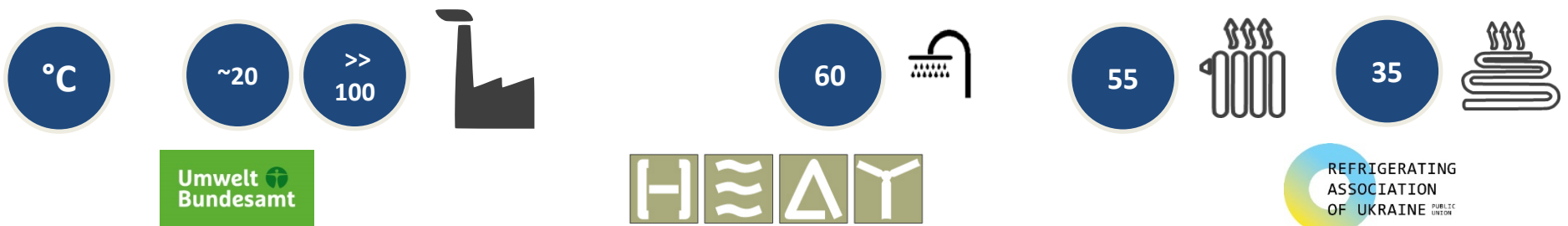
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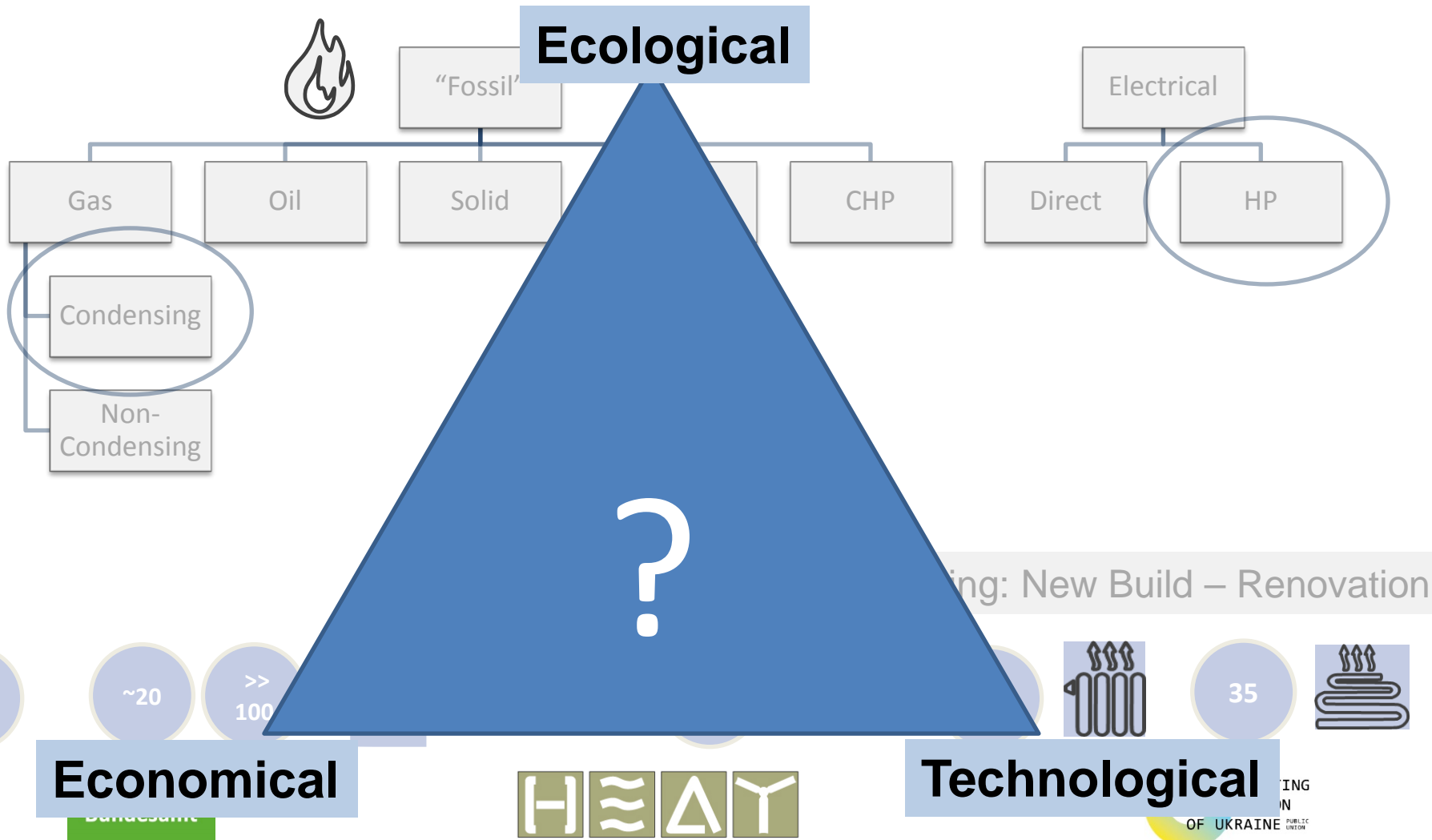
## Heating Technologies



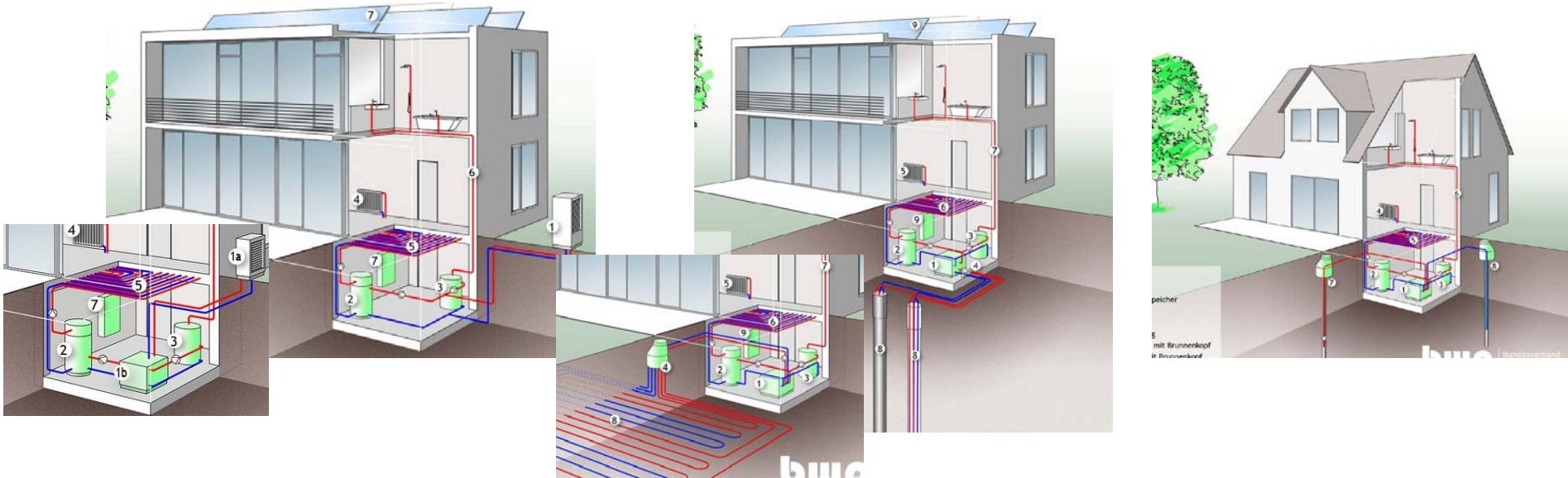
### Space Heating: New Build – Renovation



# Heating Technologies - Assessment



## Heat pumps basics (typical serial product)



### Air-Source

- Source temp : min. -20 °C
- Capacity: 5- 60 (100) kW
- SPF: ~3

### Ground-Source

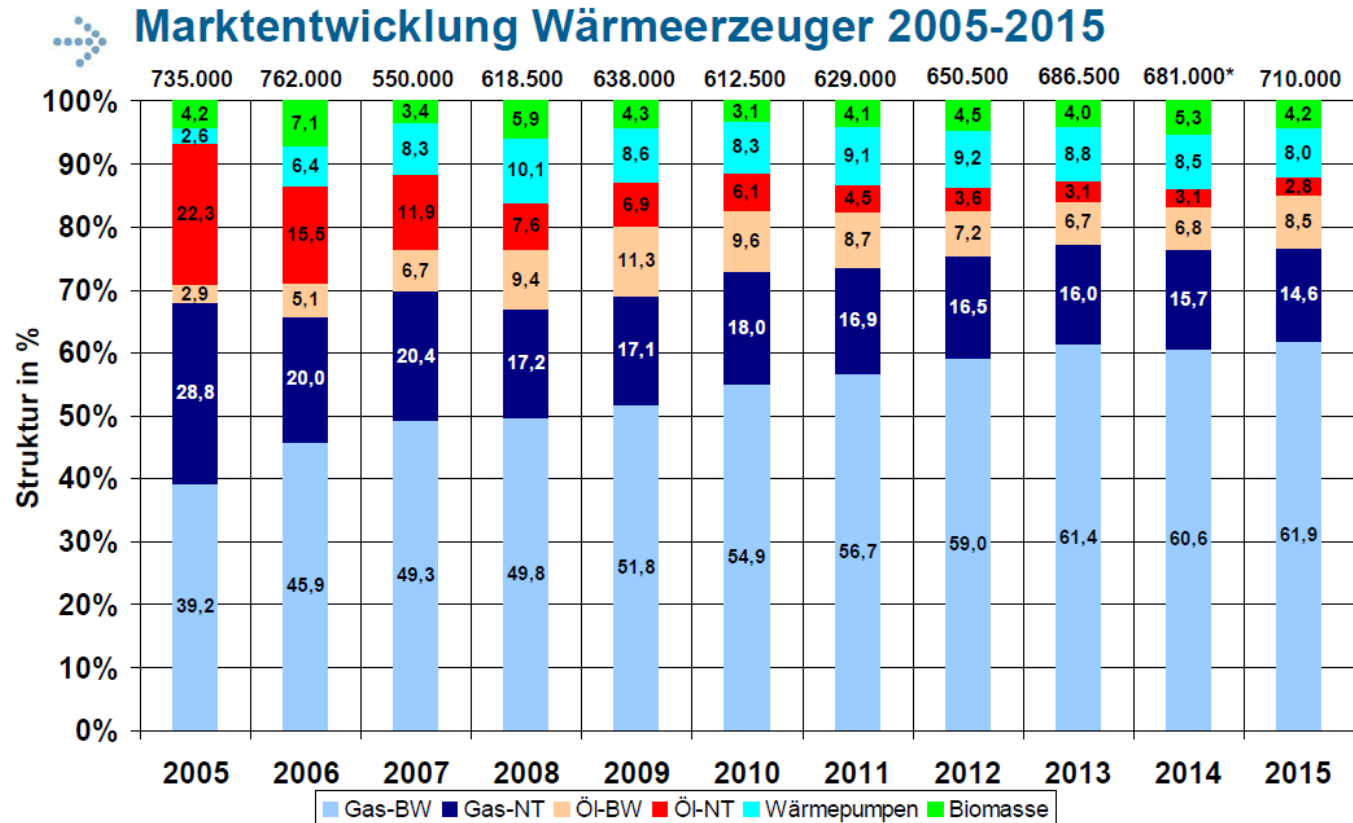
- Source temp : min. 0 °C
- Capacity: >10 - 150 kW
- SPF: ~4

### Water-Source

- Source temp : 10 °C
- Capacity: > 10 - 200 kW
- SPF: ~5



## Heating Generation by type DE



\* Eine Erweiterung des Meldebereiches in der Produktstatistik „Biomassekessel“ im Jahr 2014 führte zu höheren Stückzahlen im Vergleich zum Vorjahr. Die prozentuale Entwicklung zum Vorjahr ist aber negativ.



## Primary energy assessment acc. VDI 4650

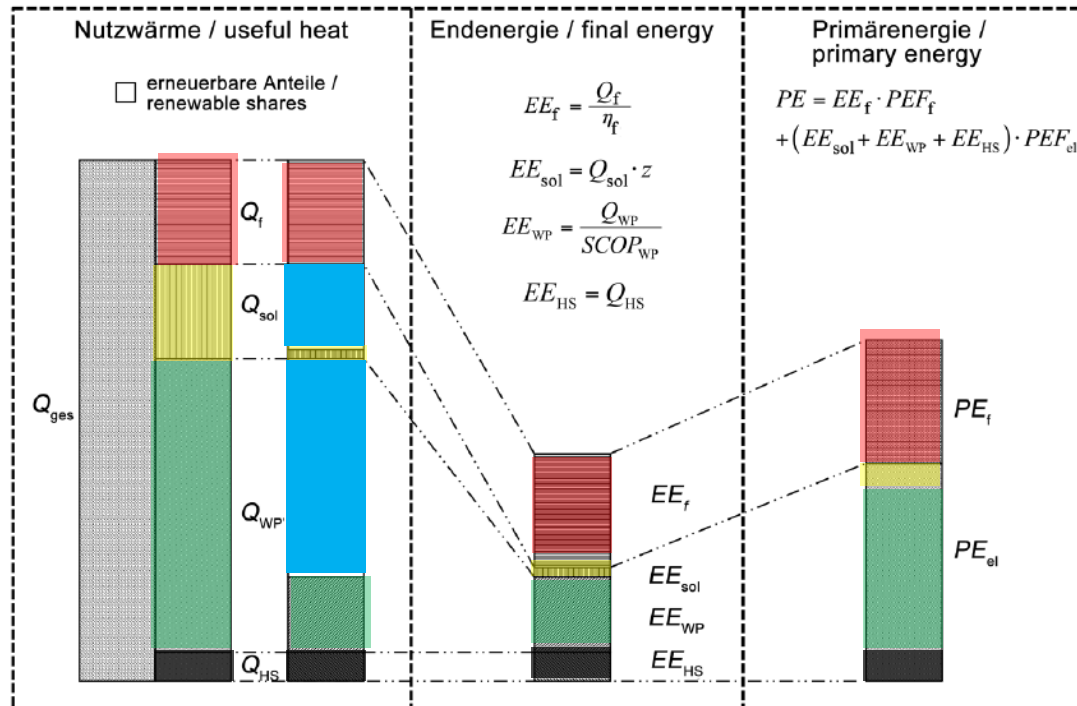
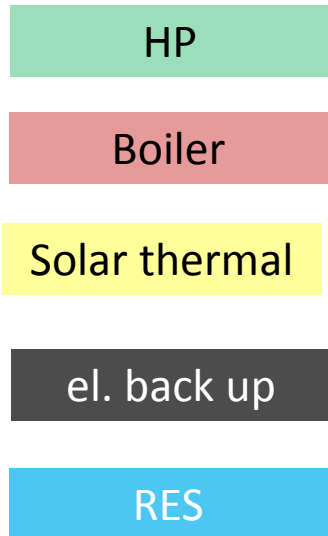


Bild 8. Berechnung der End- und Primärenergie einer bivalenten Wärmepumpenanlage mit mehreren Wärmeerzeugern (z = Stromverbrauch der Solarpumpe)

Figure 8. Calculation of the final energy and primary energy of a bivalent heat pump system with several heat generators (z = electrical power consumption of the solar pump)

Source: VDI 4650 Rework ETSuS UG

## Heat Pumps vs. Boilers

### Heat Pump

- Highest primary energy efficiency ++
- Best CO<sub>2</sub>-Footprint ++
- Application temperature + 0
- Best RES fit
- DSM possible (Smart grids)
- Higher Up-front Cost –
- Running costs 0
- LCC ?

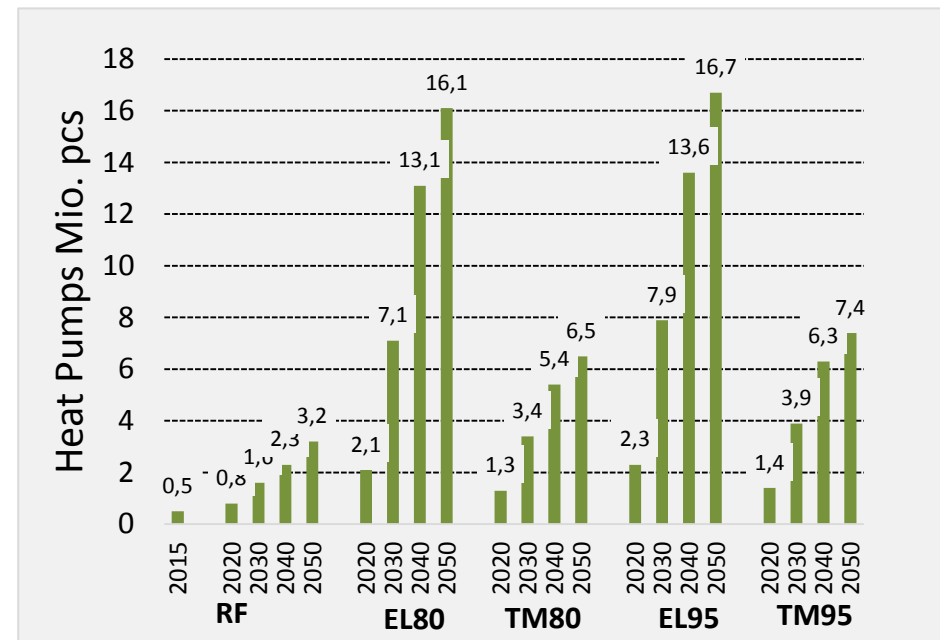
### Boiler

- Lower primary energy efficiency +
- Worse CO<sub>2</sub>-Footprint -
- Application temperature ++ -
- Low RES fit
- No fit for DSM
- Lower Up-front cost +
- Running cost 0
- LCC ?



## Indirect emissions: climate change in DE, role of HPs

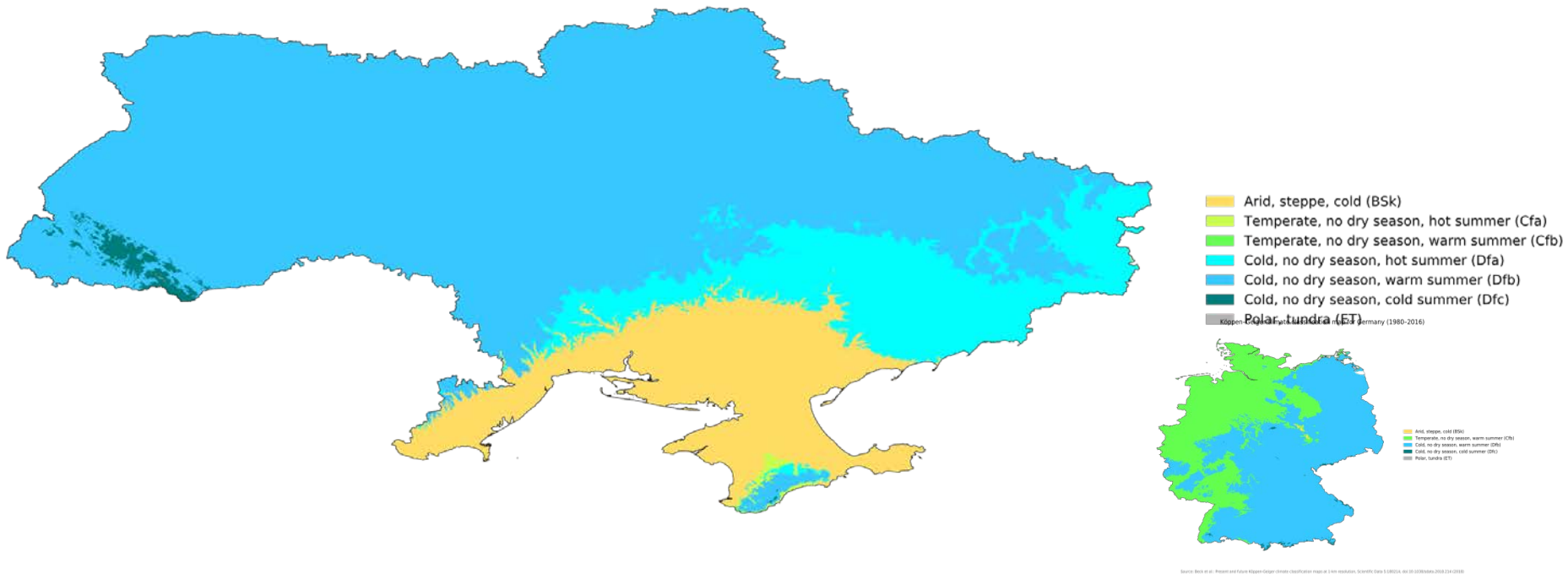
- Building envelope, installed technology und energy production
- 3 main scenarios
  - RF: „Reference“:
  - EL: „Electrification“: HP, Increase RES in E-Production
    - EL80
    - EL95
  - TM: „Technology Mix“: GHG-mitigation - RES Electricity, synthetic Bio-Fuels
    - TM80
    - TM95
  - EL und TM projection: significant increase of HP use



Source; dena gea Gebäudestudie, rework ETSuSUG

## Climate Conditions for Heating (and cooling?)

Köppen-Geiger climate classification map for Ukraine (1980-2016)

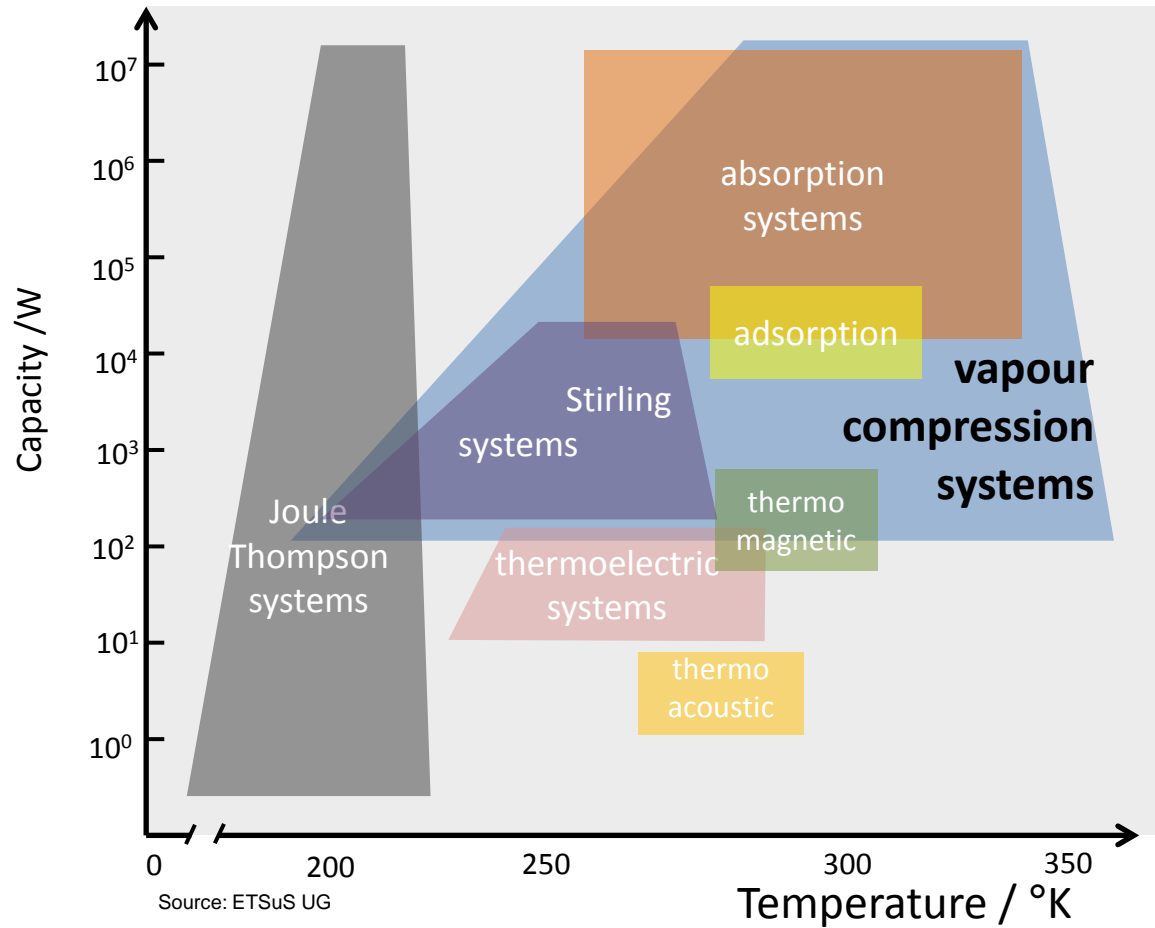


Source: Beck et al.: Present and future Köppen-Geiger climate classification maps at 1-km resolution, Scientific Data 5:180214, doi:10.1038/sdata.2018.214 (2018)

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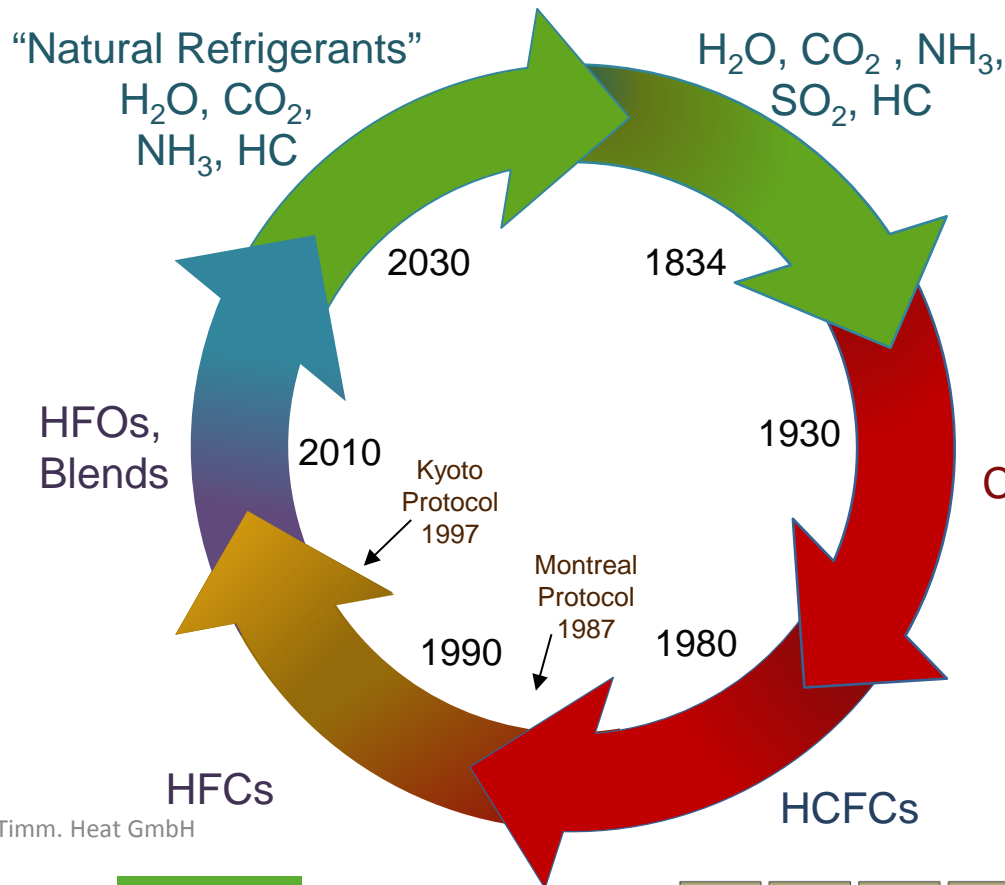
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## Cooling Technologies





## Refrigerants – historical development



Ozone Depleting Substances (ODS): Artificially substances and significant high Global Warming Potential (GWP) **highest** environmental impact



No Ozone Depletion Potential (ODP), but **high** GWP



No ODP, lower (GWP) artificial substances with **lower** environmental impact



Naturally occurring substances with **lowest** environmental impact, (no ODP and lowest GWP)

E: Timm. Heat GmbH



## Refrigerant cooking session – the ingredients

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
I	II											III	IV	V	VI	VII	VIII
<b>1H</b>																	<b>2He</b>
Wasserstoff 1 20.268 K																	Helium - 4.215 K
<b>3Li</b>	<b>4Be</b>											<b>5B</b>	<b>6C</b>	<b>7N</b>	<b>8O</b>	<b>9F</b>	<b>10Ne</b>
Lithium 1 1615 K	Beryllium 2 2745 K											Bor 3 4275 K	Kohlenstoff 4, ..., 4 4470 K	Stickstoff -3, ..., 5 77.35 K	Sauerstoff -2, -1 90.18 K	Fluor -1 84.95 K	Neon - 27.096 K
<b>11Na</b>	<b>12Mg</b>											<b>13Al</b>	<b>14Si</b>	<b>15P</b>	<b>16S</b>	<b>17Cl</b>	<b>18Ar</b>
Natrium 1156 K	Magnesium 1363 K											Aluminium 2793 K	Silicium 3540 K	Phosphor 550 K	Schwefel 717.75 K	Chlor 239.1 K	Argon 87.30 K
<b>19K</b>	<b>20Ca</b>	<b>21Sc</b>	<b>22Ti</b>	<b>23V</b>	<b>24Cr</b>	<b>25Mn</b>	<b>26Fe</b>	<b>27Co</b>	<b>28Ni</b>	<b>29Cu</b>	<b>30Zn</b>	<b>31Ga</b>	<b>32Ge</b>	<b>33As</b>	<b>34Se</b>	<b>35Br</b>	<b>36Kr</b>
Kalium 1 1032 K	Calcium 2 1757 K	Scandium 3 3104 K	Titan 4, 3 3562 K	Vanadium 5, 4, 3, 2 3'682 K	Chrom 6, 3, 2 2'945 K	Mangan 7, 6, 4, 2, 3 2'335 K	Eisen 2, 3 3'135 K	Cobalt 2, 3 3'201 K	Nickel 2, 3 3'187 K	Kupfer 2, 1 2'836 K	Zink 2 1'180 K	Gallium 3 2478 K	Germanium 4 3'107 K	Arsen ±3, 5 876 K (subl)	Selen -2, 4, 6 958 K	Brom ±1, 2, 5 332.25 K	Krypton - 119.80 K
<b>37Rb</b>	<b>38Sr</b>	<b>39Y</b>	<b>40Zr</b>	<b>41Nb</b>	<b>42Mo</b>	<b>43Tc</b>	<b>44Ru</b>	<b>45Rh</b>	<b>46Pd</b>	<b>47Ag</b>	<b>48Cd</b>	<b>49In</b>	<b>50Sn</b>	<b>51Sb</b>	<b>52Te</b>	<b>53I</b>	<b>54Xe</b>
Rubidium 1 961 K	Strontium 2 1'650 K	Yttrium 3 3611 K	Zirkonium 4 4'682 K	Niob 5, 3 5'017 K	Molybdän 6, 5, 4, 3, 2 4'912 K	Technetium 7 4'538 K	Ruthenium 2, 3, 4, 6, 8 4'423 K	Rhodium 2, 3, 4 3'970 K	Palladium 2, 4 3'237 K	Silber 1 2'436 K	Cadmium 2 1'040 K	Indium 3 2'346 K	Zinn 4, 2 2'876 K	Antimon ±3, 5 1'860 K	Tellur -2, 4, 6 1'261 K	Jod ±1, 5, 7 458.4 K	Xenon - 165.03 K
<b>55Cs</b>	<b>56Ba</b>	<b>57La</b>	<b>72Hf</b>	<b>73Ta</b>	<b>74W</b>	<b>75Re</b>	<b>76Os</b>	<b>77Ir</b>	<b>78Pt</b>	<b>79Au</b>	<b>80Hg</b>	<b>81Tl</b>	<b>82Pb</b>	<b>83Bi</b>	<b>84Po</b>	<b>85At</b>	<b>86Rn</b>
Cäsium 1 944 K	Barium 2 2'171 K	Lanthan 3 3'730 K	Hafnium 4 4'876 K	Tantal 5 5'731 K	Wolfram 6, 5, 4, 3, 2 5'828 K	Rhenium 7, 6, 4, 2, -1 5'869 K	Osmium 2, 3, 4, 6, 8 5'285 K	Iridium 2, 3, 4, 6 4'701 K	Platin 2, 4 4'100 K	Gold 3, 1 3'130 K	Quecksilber 2, 1 630 K	Thallium 3, 1 1'746 K	Blei 4, 2 2'023 K	Bismut 3, 5 1'837 K	Polonium 4, 2 1'235 K	Astat ±1, 3, 5, 7 610 K	Radon - 211 K
<b>87Fr</b>	<b>88Ra</b>	<b>89Ac</b>	<b>104Rf</b>	<b>105Db</b>	<b>106Sg</b>	<b>107Bh</b>	<b>108Hs</b>	<b>109Mt</b>	<b>110Ds</b>	<b>111Rg</b>	<b>112Uub</b>	<b>113Uut</b>	<b>114Uuq</b>	<b>115Uup</b>	<b>116Uuh</b>	<b>117Uus</b>	<b>118Uuo</b>
Francium 1 950 K	Radium 2 1'809 K	Actinium 3 3'473 K	Rutherfordium -	Dubnium -	Seaborgium -	Bohrium -	Hassium -	Meitnerium -	Darmstadtium -	Roentgenium -	Ununbium -	Ununtrium -	Ununquadium -	Ununpentium -	Ununhexium -	Ununseptium -	Ununoctium -



## Refrigerant cooking session – the ingredients – What's left?

[Empty Box]																		1H Wasserstoff 1 20.268 K		2He Helium - 4.215 K															
[Empty Box]																		3Li Lithium 1 1515 K		4Be Beryllium 2 2745 K		5B Bor 3 4275 K		6C Kohlenstoff 4, ... 4 4470 K		7N Stickstoff 3, ... 5 77.35 K		8O Sauerstoff -2, -1 90.18 K		9F Fluor -1 84.95 K		10Ne Neon - 27.096 K			
[Empty Box]																		11Na Natrium 1156 K		12Mg Magnesium 1363 K		13Al Aluminium 2793 K		14Si Silicium 3540 K		15P Phosphor 590 K		16S Schwefel 717.75 K		17Cl Chlor 239.1 K		18Ar Argon 87.30 K			
19K Kalium 1 1032 K		20Ca Calcium 2 1757 K		21Sc Scandium 3 3104 K		22Ti Titan 4, 3 3562 K		23V Vanadium 5, 4, 3, 2 3682 K		24Cr Chrom 6, 3, 2 2945 K		25Mn Mangan 7, 6, 4, 2, 3 2335 K		26Fe Eisen 2, 3 3135 K		27Co Cobalt 2, 3 3201 K		28Ni Nickel 2, 1 3187 K		29Cu Kupfer 2 2836 K		30Zn Zink 2 1180 K		31Ga Gallium 3 2478 K		32Ge Germanium 4 3107 K		33As Arsen ±3, 5 876 K (sub)		34Se Selen -2, 4, 6 958 K		35Br Brom ±1, 5 332.25 K		36Kr Krypton - 119.80 K	
37Rb Rubidium 1 961 K		38Sr Strontium 2 1550 K		39Y Yttrium 3 3611 K		40Zr Zirkonium 4 4682 K		41Nb Niob 5, 3 5017 K		42Mo Molybdän 6, 5, 4, 3, 2 4912 K		43Tc Technetium 7 4538 K		44Ru Ruthenium 2, 3, 4, 6, 8 4423 K		45Rh Rhodium 2, 3, 4 3970 K		46Pd Palladium 2, 4 3237 K		47Ag Silber 1 2436 K		48Cd Cadmium 2 1040 K		49In Indium 3 2346 K		50Sn Zinn 4, 2 2876 K		51Sb Antimon ±3, 5 1960 K		52Te Tellur -2, 4, 6 1261 K		53I Iod ±1, 5, 7 458.4 K		54Xe Xenon - 165.03 K	
55Cs Cäsium 1 944 K		56Ba Barium 2 2171 K		57La Lanthan 3 3730 K		72Hf Hafnium 4 4876 K		73Ta Tantal 5 5731 K		74W Wolfram 6, 5, 4, 3, 2 5828 K		75Re Rhenium 7, 6, 4, 2, -1 5899 K		76Os Osmium 2, 3, 4, 6, 8 5285 K		77Ir Iridium 2, 3, 4, 6 4701 K		78Pt Platin 2, 4 4100 K		79Au Gold 3, 1 3130 K		80Hg Quecksilber 2, 1 630 K		81Tl Thallium 3, 1 1746 K		82Pb Blei 4, 2 2023 K		83Bi Bismut 3, 5 1837 K		84Po Polonium 4, 2 1235 K		85At Astat ±1, 3, 5, 7 610 K		86Rn Radon - 211 K	
87Fr Francium 1 950 K		88Ra Radium 2 1809 K		89Ac Actinium 3 3473 K		104Rf Rutherfordium - -		105Db Dubnium - -		106Sg Seaborgium - -		107Bh Bohrium - -		108Hs Hassium - -		109Mt Meitnerium - -		110Ds Darmstadtium - -		111Rg Roentgenium - -		112Uub Ununbium - -		113Uut Ununtrium - -		114Uuq Ununquadium - -		115Uup Ununpentium - -		116Uuh Ununhexium - -		117Uus Ununseptium - -		118Uuo Ununoctium - -	

Do not form gases

Do not react at all

Ozone depleting

Greenhouse effect

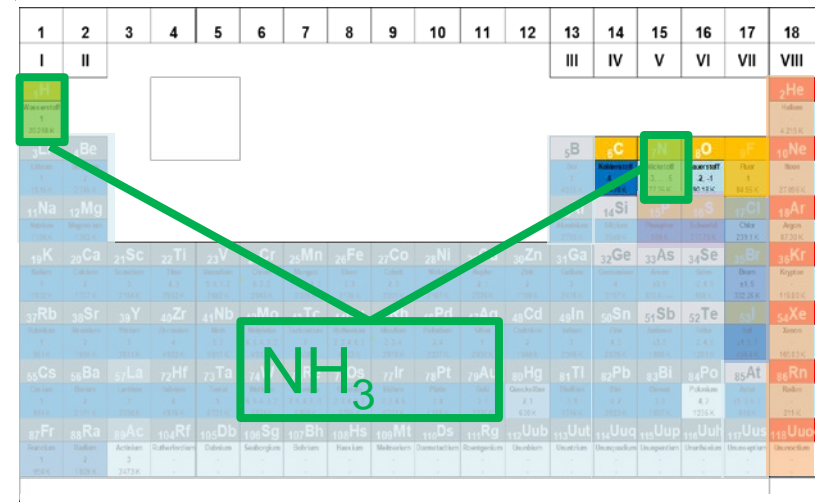
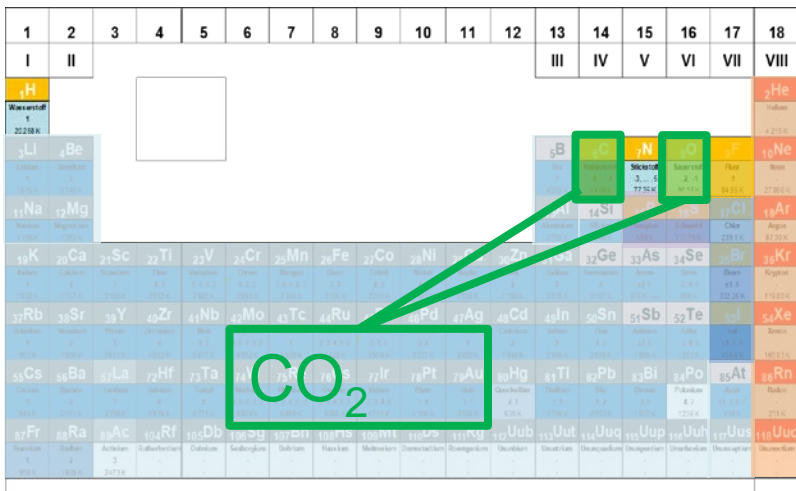
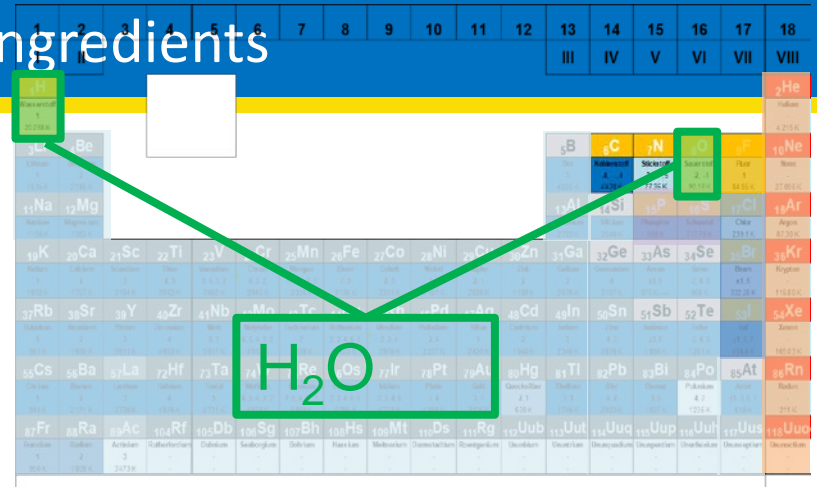
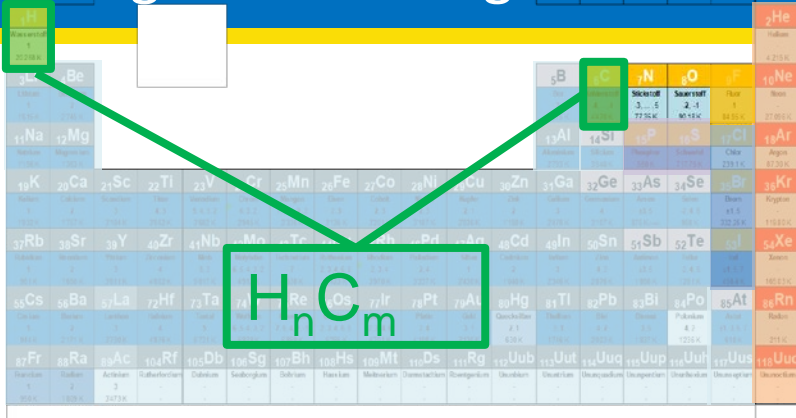
Toxic

Remaining candidates



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## Refrigerant cooking session – the ingredients

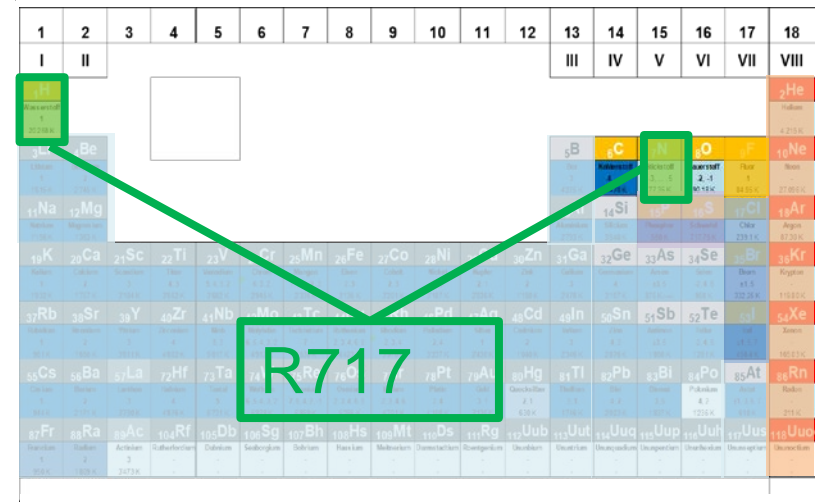
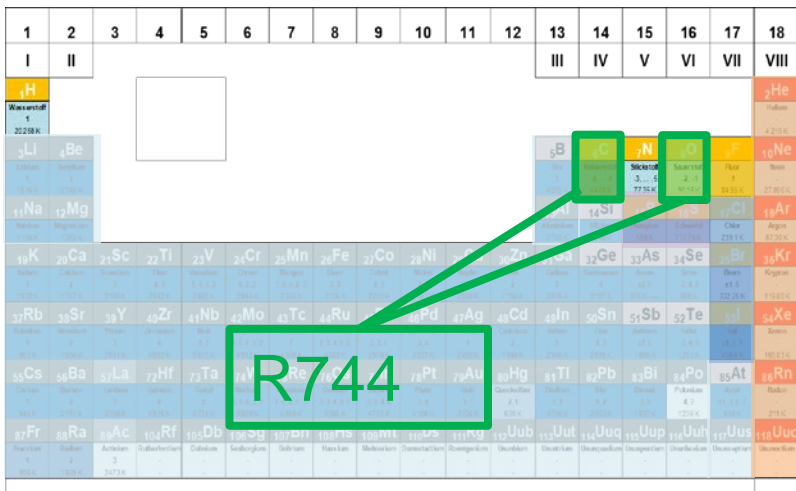
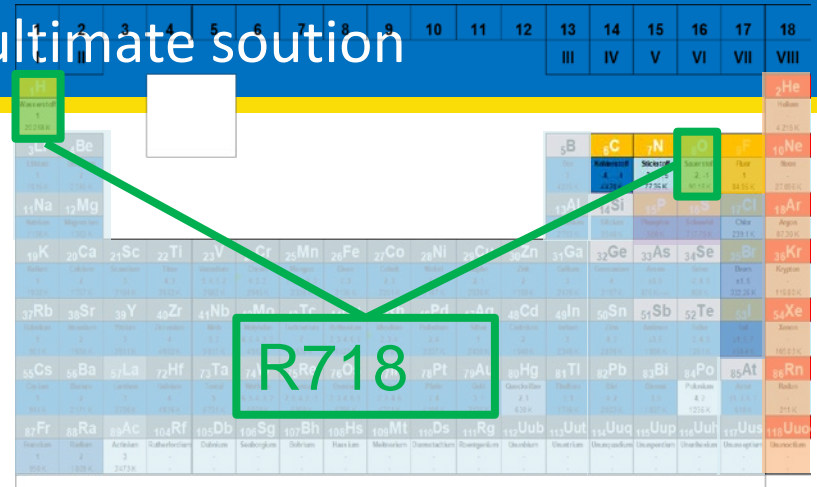
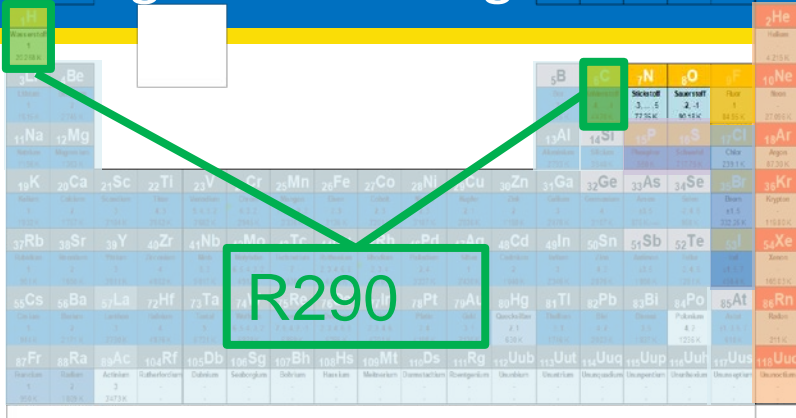


Source: ETSus UG



# CAPACITY BUILDING ON INNOVATIVE APPLICATIONS OF ENERGY-EFFICIENT CLIMATE-FRIENDLY COOLING AND HEATING TECHNOLOGIES

## Refrigerant cooking session – the ultimate solution

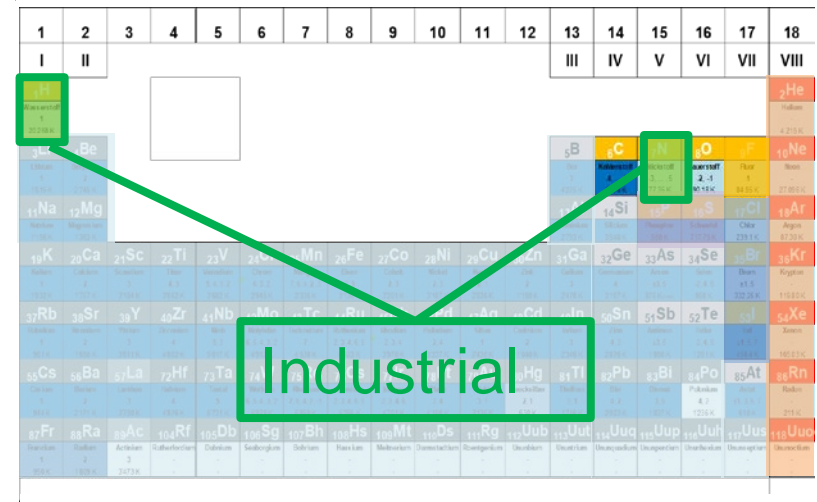
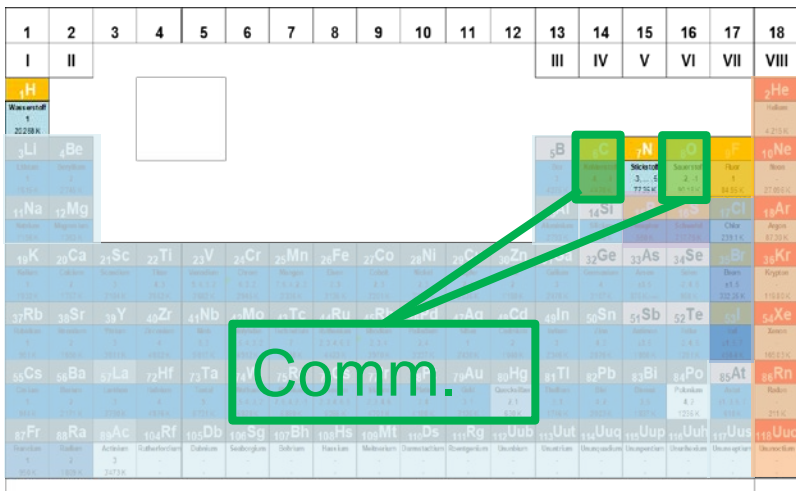
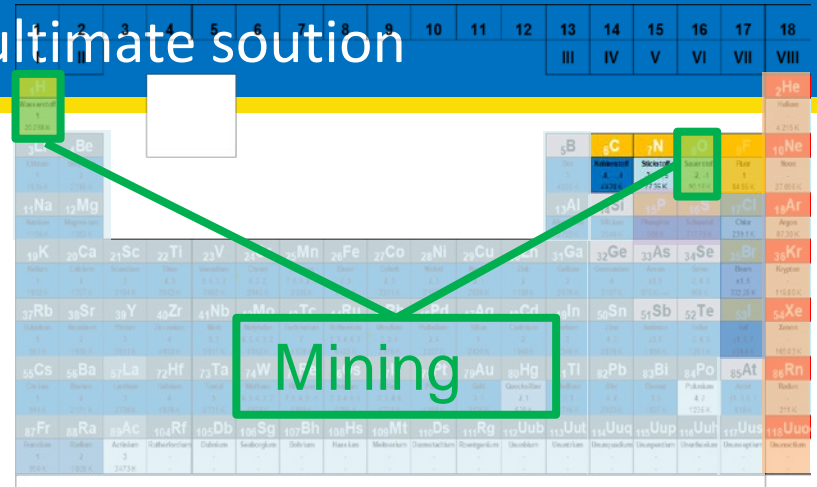
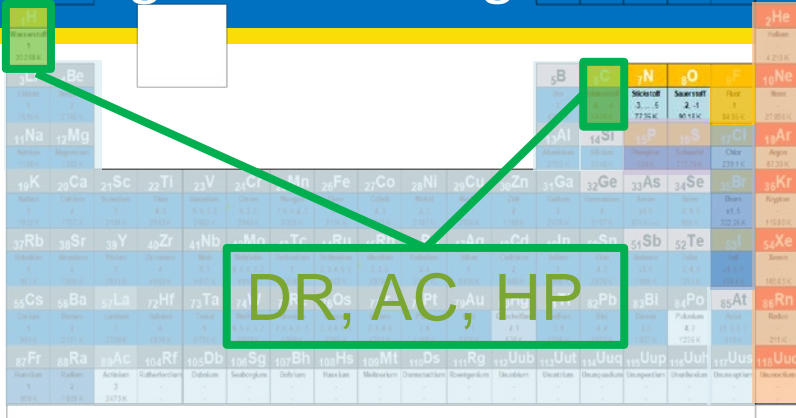


Source: ETSuS UG



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## Refrigerant cooking session – the ultimate solution





## Safety Classification of refrigerants

A “higher” classification (i.e. toxicity class B instead of class A, and flammability class 3 instead of class 1) means:

- the refrigerating system has more demanding design requirements,
- in order to handle the higher risk represented by the refrigerant.

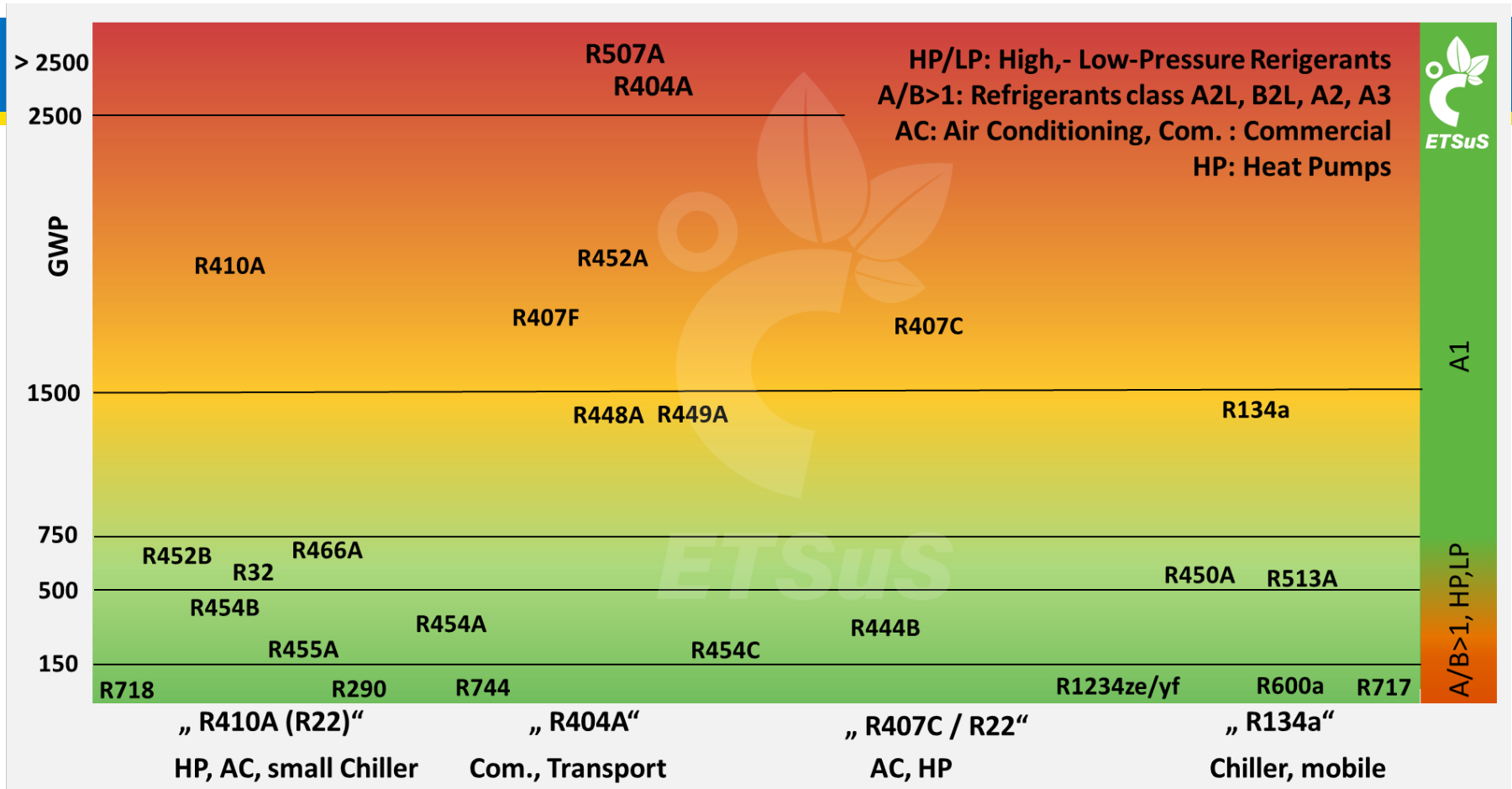
	Lower (chronic) toxicity		Higher (chronic) toxicity	
No flame propagation	<b>A1</b> R22 R744 R134a R410A R404		<b>B1</b> R123 R245fa	
Lower flammability	<b>A2L</b> R32 R143a R1234yf R1234ze R444A/B		<b>B2L</b> R717	
Flammable	<b>A2</b> R152a R142b R405A R411A R439A		<b>B2</b> R30	
Higher flammability	<b>A3</b> R290 R600a R1270 R443A E170		<b>B3</b> R1140	

More onerous requirements

More onerous requirements



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SOURCE: ETSuS UG



## Safety vs. “Environmental” classification

Flammability \ Toxicity	Lower Chronic Toxicity	Higher Chronic Toxicity
	No Flame Propagation	A1
Lower Flammability	A2L	B2L
Flammable	A2	B2
Higher Flammability	A3	B3

	GWP
Highest GWP	A1
High GWP	A2, A2L
Lower GWP	A2L
Lowest / GDP	A3, B2L, R744



## Safety vs. Environmental classification

Toxicity \ Flammability	Lower Chronic Toxicity	Higher Chronic Toxicity
	No Flame Propagation	A1
Lower Flammability	A2L	B2L
Flammable	A2	B2
Higher Flammability	A3	B3

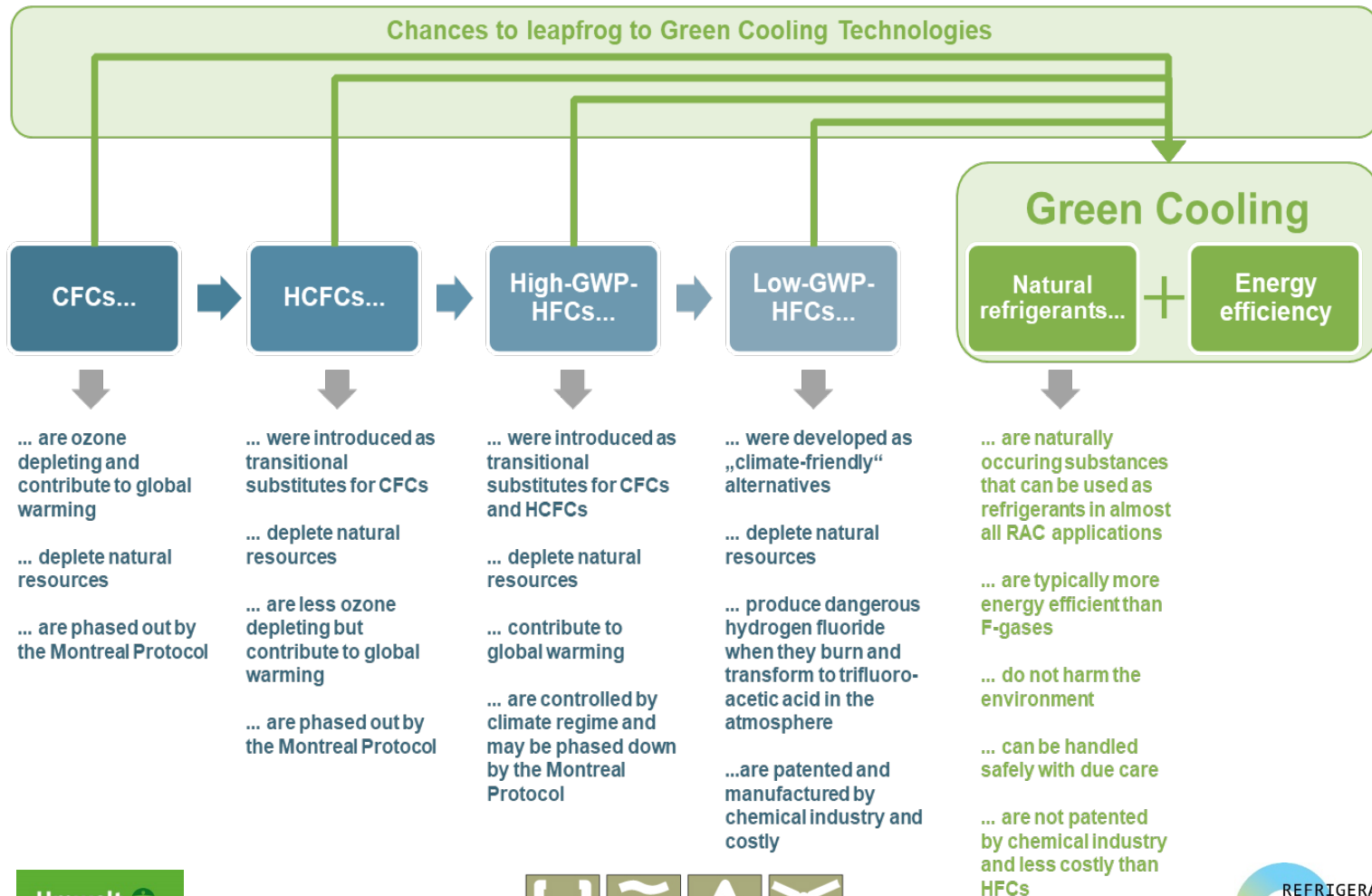
Technical Tackle Feasible

Only Technical Tackle Is AVOIDANCE of USE	GWP
Highest GWP	A1
High GWP	A2, A2L
Lower GWP	A2L
Lowest / GDP	A3, B2L, R744

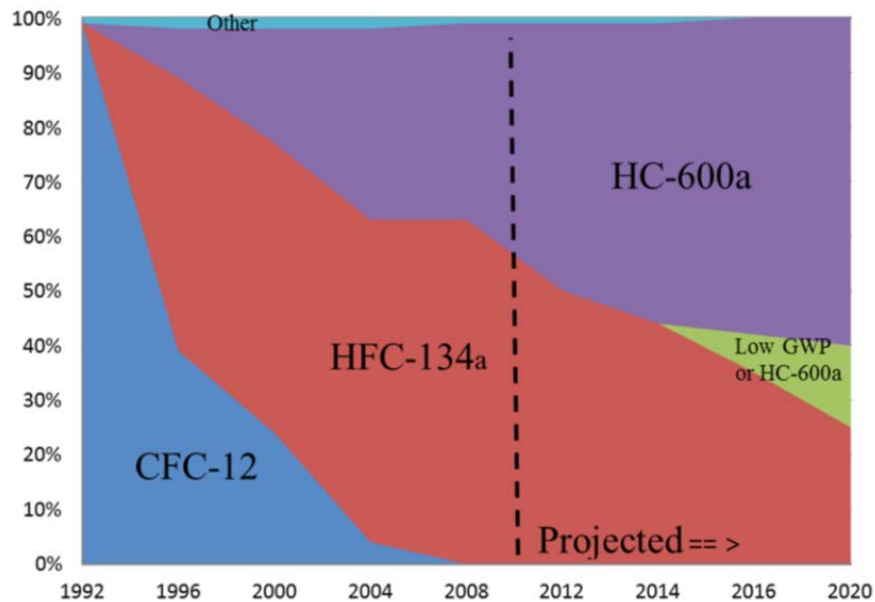
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- Refrigeration: Green cooling technologies
- Summary and outlook

## Leapfrog to Green Technologies



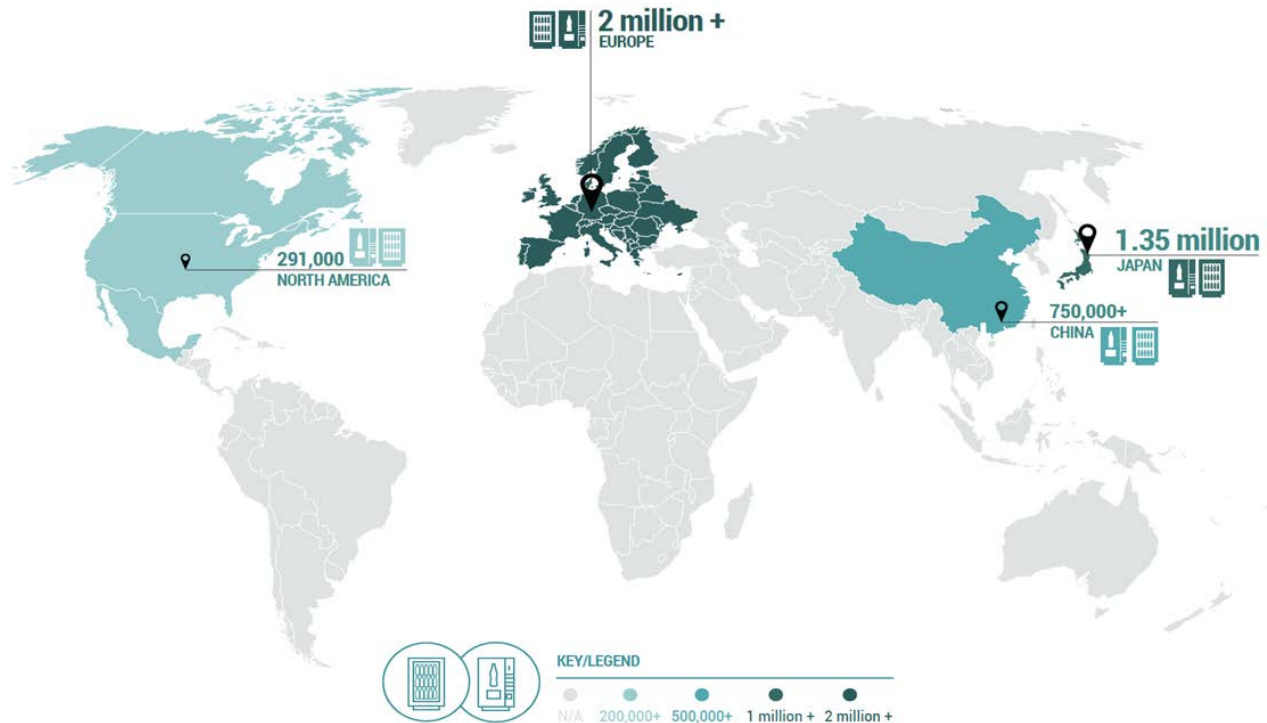
## Domestic refrigeration: Hydrocarbon success story



- More than 700 million domestic refrigerators already use hydrocarbons today
- HC is the standard for 50% global production of new domestic refrigeration equipment
- By 2020, 75% of new production globally will use R600a/ R290

## Light commercial HC

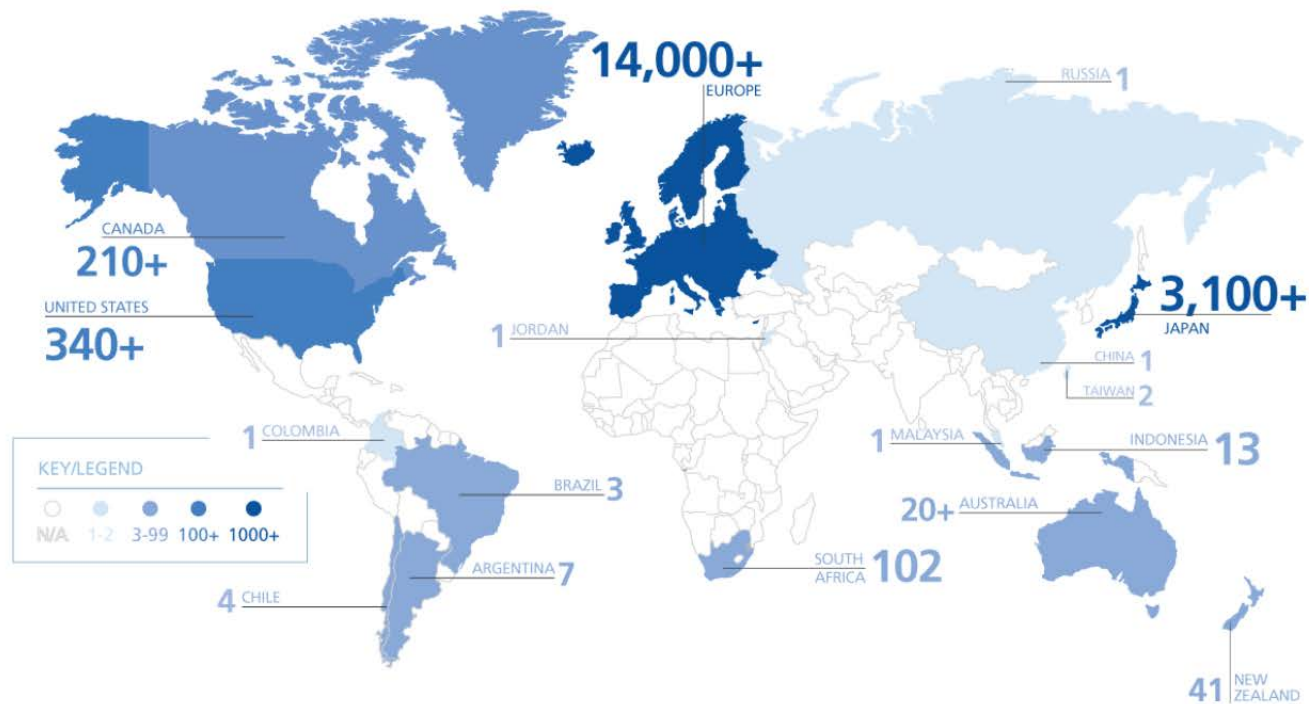
- self-contained water loop HC-based refrigeration systems are a clear trend
- used with leading retailers in DE ,UK - now also coming to North America, Asia and Australia
- 90% reduced refrigerant charge, better capacity than R404A and a fast break-even to recover invest.





## Commercial refrigeration: CO<sub>2</sub>

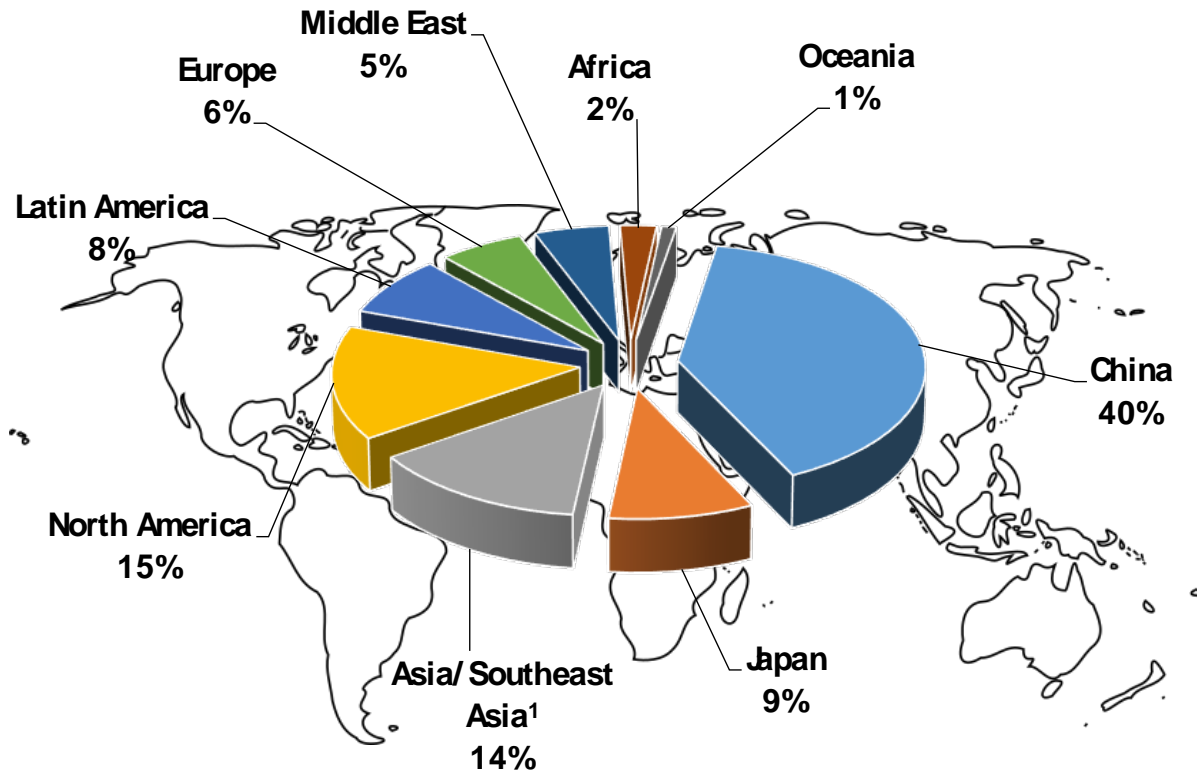
### CO<sub>2</sub> TC STORES GROWING GLOBALLY (FEB 2018)





# CAPACITY BUILDING ON INNOVATIVE APPLICATIONS OF ENERGY-EFFICIENT CLIMATE-FRIENDLY COOLING AND HEATING TECHNOLOGIES

## Air Conditioning: Global 105 Mio/a, installed > 2 billion



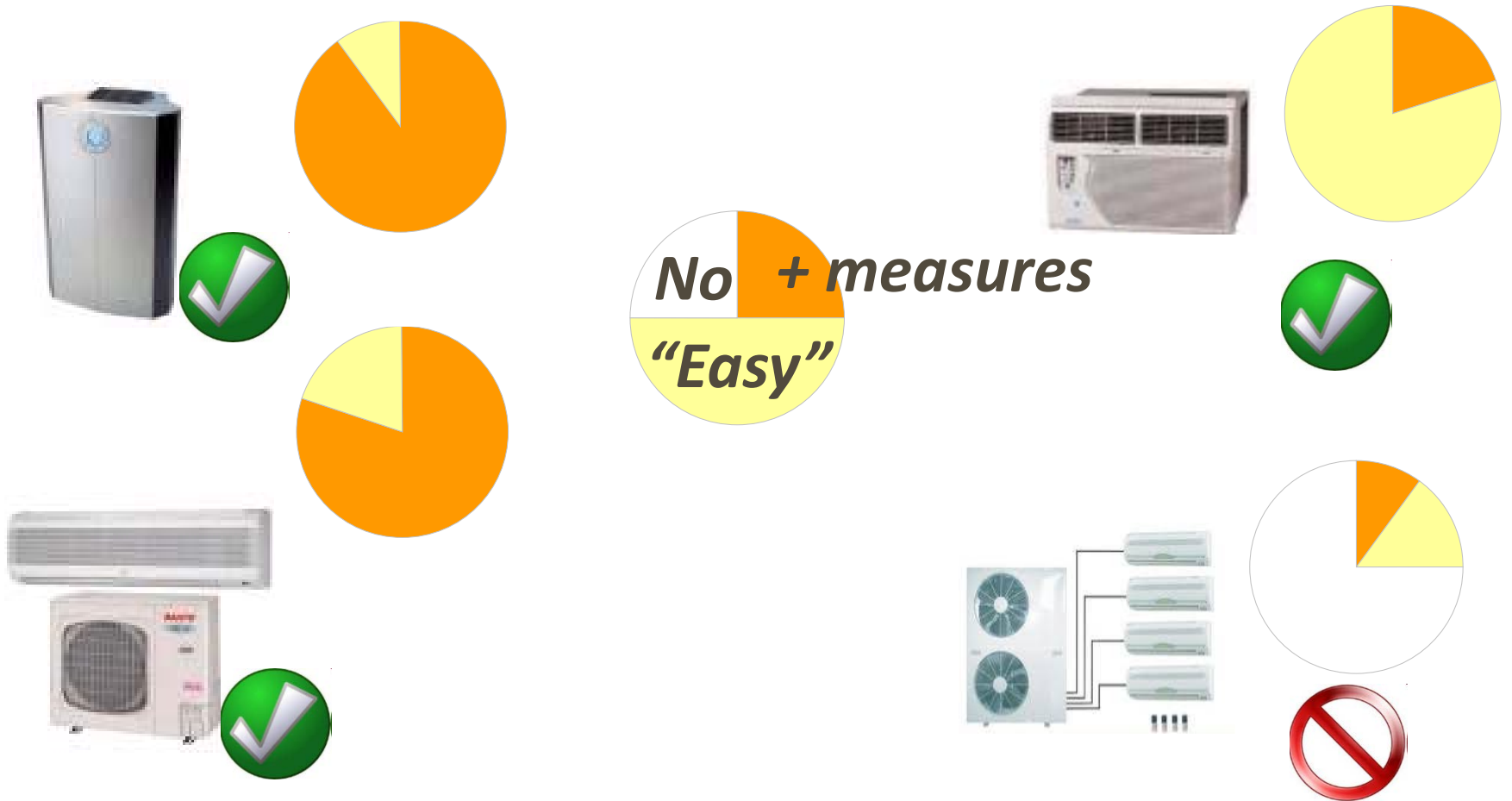
~ 105m units

<sup>1</sup>excl. China and Japan

Sources: JRAIA, JARN, BSRIA (2015)



# Viable application of HCs in air conditioners



## Summary

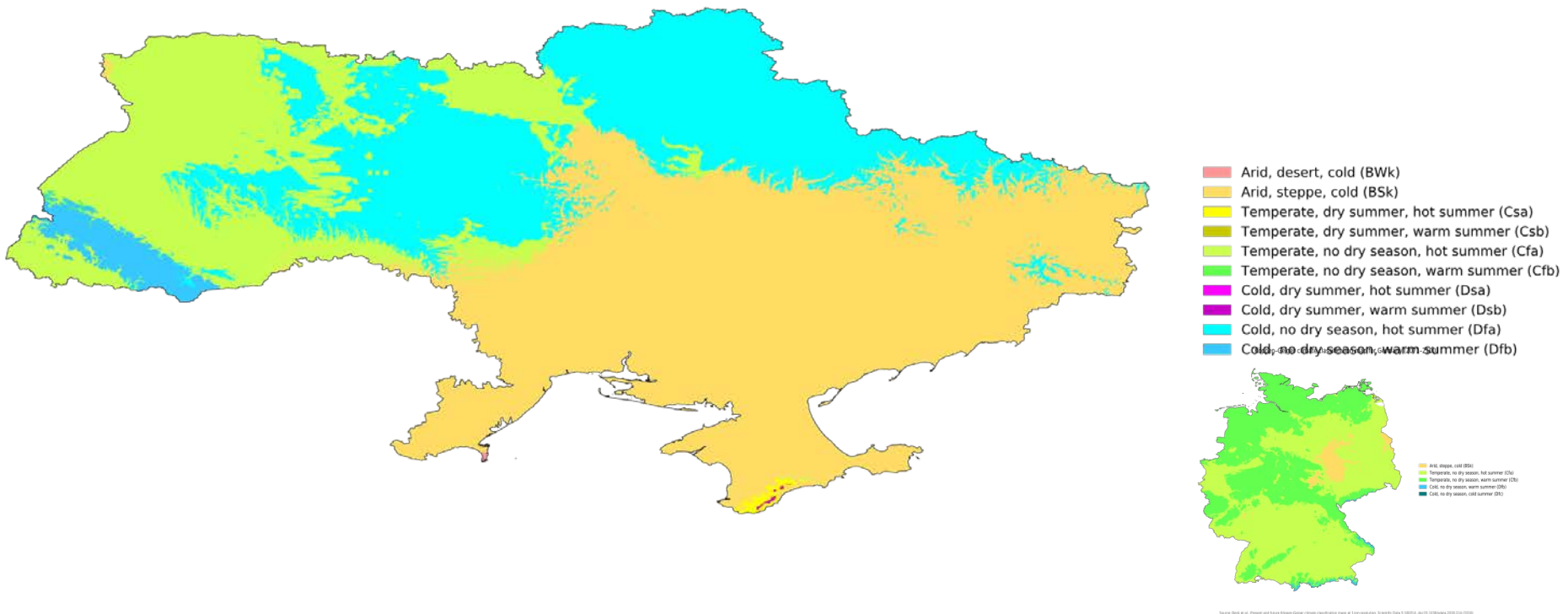
- Fighting climate changes requires RES and green technologies
- Most RES are electrical
- HPs most favourable to RES heating
- Green technologies available for RAC&HP
- AND for UA: HP LCC < Boiler

## Summary LCC

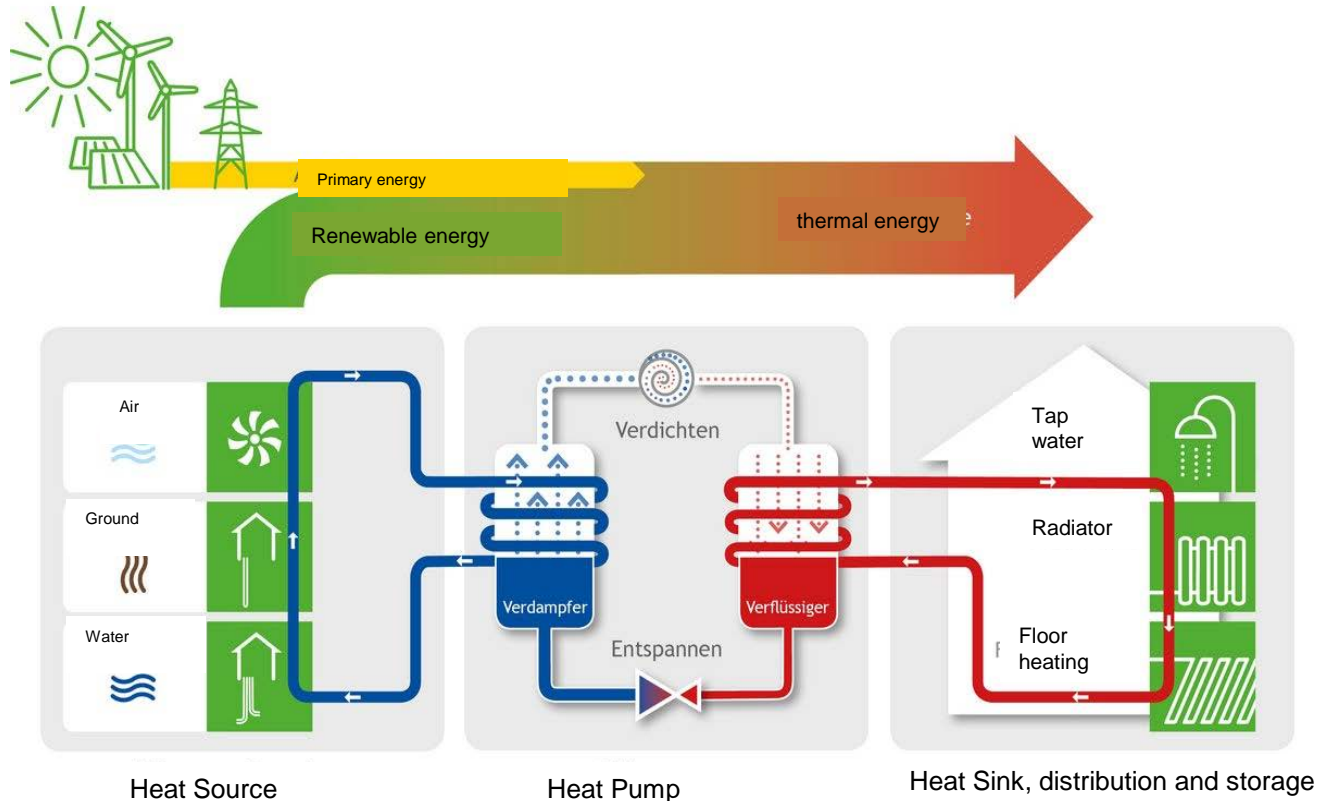
	<b>Boiler</b>	<b>New EE HP</b>
<b>Heating capacity (kW) (Tedsign at - -10 °C)</b>	15	15
<b>Unit price (USD)</b>	1.000	8.000
<b>Installation price (USD)</b>	1.800	200
<b>Maintenance cost (USD/year)</b>	20	20
<b>Total investment (USD)</b>	2.820	8.220
<b>SCOP</b>		4
<b>Total input power (kW)</b>		
<b>Energy consumption (kWh/year)</b>	27.409	6.781
<b>Annual electricity cost (USD)</b>	19	237
<b>Gas price (USD/year)</b>	1.654	-
<b>Total energy cost (USD/year)</b>	1.674	237
<b>LCC (USD)</b>	14.875	9.912

## Climate Conditions for Heating (and cooling?)

Köppen-Geiger climate classification map for Ukraine (2071–2100)

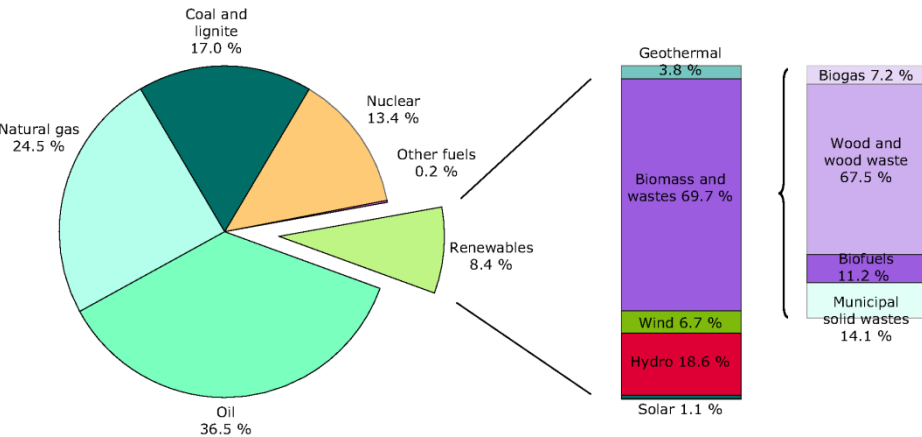


## Heat pumps basics



## Energy sources and renewables

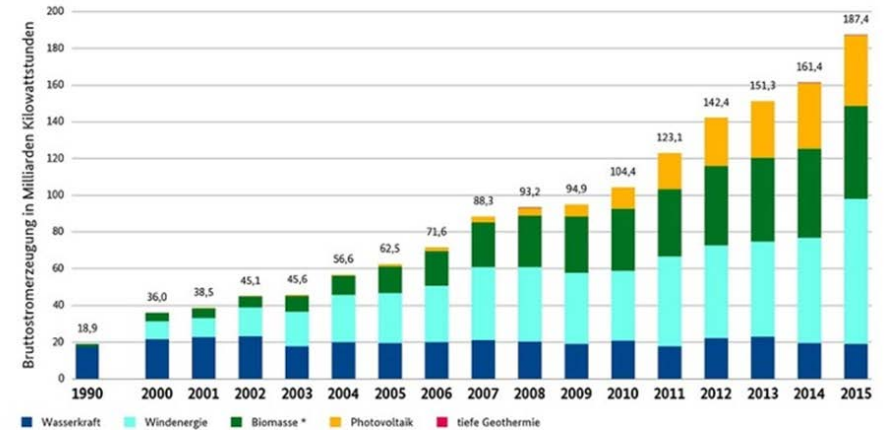
EU 28: 2008  
Primary energy sources



Source: eea

DE: 1990 – 2015  
Electricity production from RES

Entwicklung der Stromerzeugung aus erneuerbaren Energien in Deutschland



\* inkl. feste und flüssige Biomasse, Biogas inkl. Biomethan, Klär- und Deponiegas und dem biogenen Anteil des Abfalls, ab 2010 inkl. Klärschlamm; BMWi auf Basis Arbeitsgruppe Erneuerbare Energien-Statistik (AGEE-Stat); Stand: Dezember 2016; Angaben vorläufig

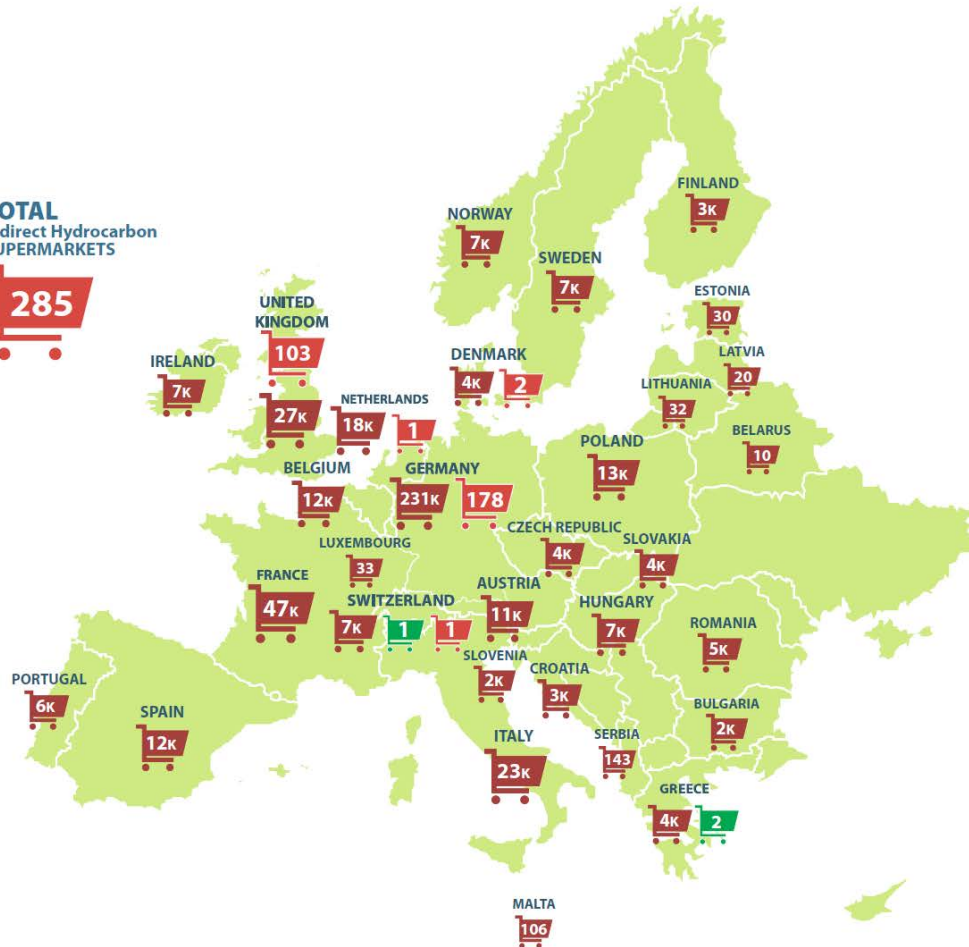
Source : BMWi nach Arbeitsgruppe Erneuerbare Energien-Statistik (AGEE-Stat)

## Commercial: Supermarkets (plug-ins and centralised) Europe

**TOTAL**  
Hydrocarbon  
Plug-in UNITS  
**480k+**

**TOTAL**  
Indirect Ammonia  
SUPERMARKETS  
**3**

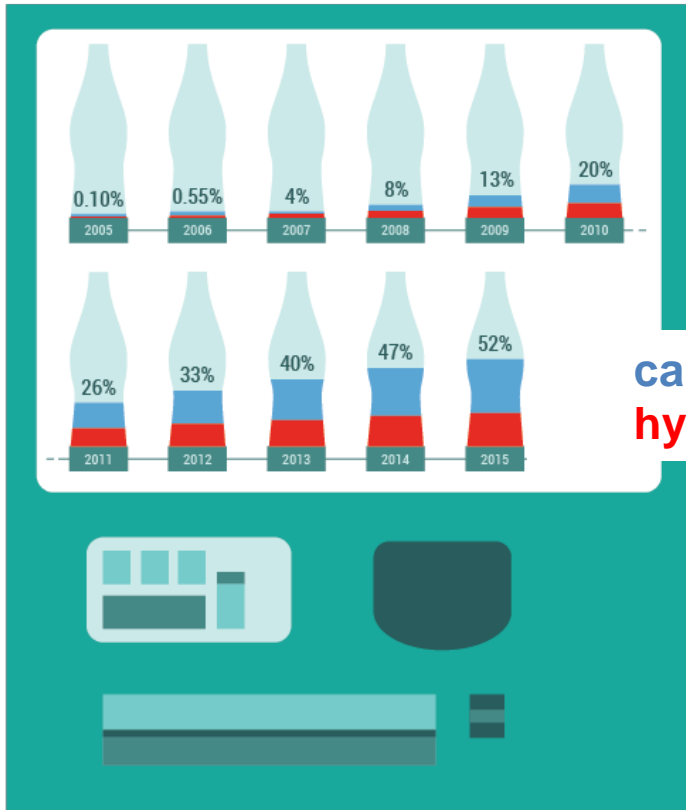
**TOTAL**  
Indirect Hydrocarbon  
SUPERMARKETS  
**285**



Source: Shecco, 2014



## Light commercial in Japan



carbon dioxide  
hydrocarbons

- 1.35 million beverage vending machines in Japan use either hydrocarbons or CO2
- natural refrigerants make up over 50% of the market
- from 0.1% to 52% market share in just 10 years ! = a clear Japanese success story

## Alternative Refrigerants (selection)

Refrigerant	ODP	GWP (AR4/AR5)	NBP/NDP /°C	Critical Temp. /°C	Critical Pressure / MPa	Klasse ISO 817	CLP classification	LFL Kg/m³	LFL Vol%	S <sub>u</sub> * burning velocity / cm/s	H <sub>c</sub> Verbrenn.-wärme / MJ/kg	ATEL / ODL / kg / m³
R32	0	675/677	-52	78	5,8	A2L	H220/H280	0,307	14,2	6,7	9,5	0,300
R152a	0	124/138	-25	113	4,5	A2	H220/H280	0,130	4,7	23	16,3	0,140
R290	0	3/3	-42	97	4,2	A3	H220/H280	0,038	2,1	46	46,3	0,090
R454B	0	698/676	-51/-50,2	77		A2L	H220/H280	0,298	7,3	5,2	9,9	0,47
R454C	0	148/146	-45,9/-39,9	82		A2L	H220/H280	0,289	6,1	<4	10,5	0,37
R466A	0,01-0,05	733	-51,7/-50,2	80,6	5,9	A1	H280	-	-	-	-	?
R600a	0	3/3	-12	135	3,6	A3	H220/H280	0,043	1,8	41	45,6	0,059
R717	0	0/0	-33	132	11,3	B2L	H221/H280/H331/H314/H410	0,116	16,7	7,2	18,6	0,00022
R718	0	0/0	100	374	22,1	A1	-	-	-	-	-	-
R744	0	1/1	-78	31	74	A1	H280	-	-	-	-	0,072
R1234ze(E)	0	4/1	-19	109	3,4	A2L	-/H280	0,303	6,4	1,2	10,1	0,28
R1234yf	0	7/1	-26	95	3,6	A2L	H220/H280	0,289	6,1	1,5	10,7	0,47

Primary  
Application  
Relevance

\* ISO 817 Nominal Formulation or WCF

## Relevant publications

### Policy and market:

- [GCI Market trends in selected refrigeration and air conditioning subsectors](#)
- [Promoting Food Security and Safety via Cold Chains](#)
- [RAC Inventory Vietnam](#)
- [RAC Inventory Philippines](#)

## Relevant publications

### Technical:


- [Good practices in refrigeration](#) (primarily refrigerators)
- [International Safety Standards in Air Conditioning, Refrigeration & Heat Pump](#)
- [Guidelines for the safe use of hydrocarbon refrigerants](#)
- C4 resources guide for R290 Split Air Conditioners (as soon as published)
- Safe use of hydrocarbon refrigerants (focus on training, will be published)

## Relevant publications

### U4E publications:

- [Country assessment](#)

<https://united4efficiency.org/country-assessments/ukraine/>



# Thank you for your attention !

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